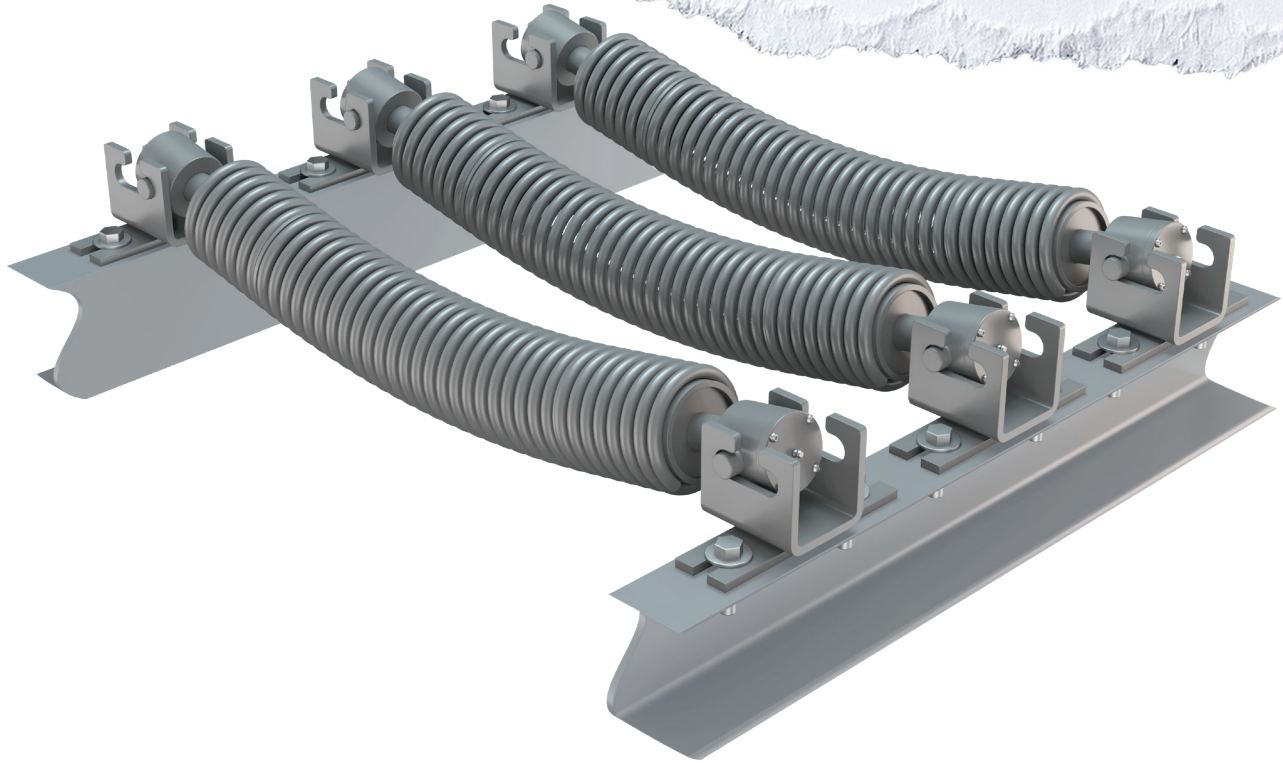


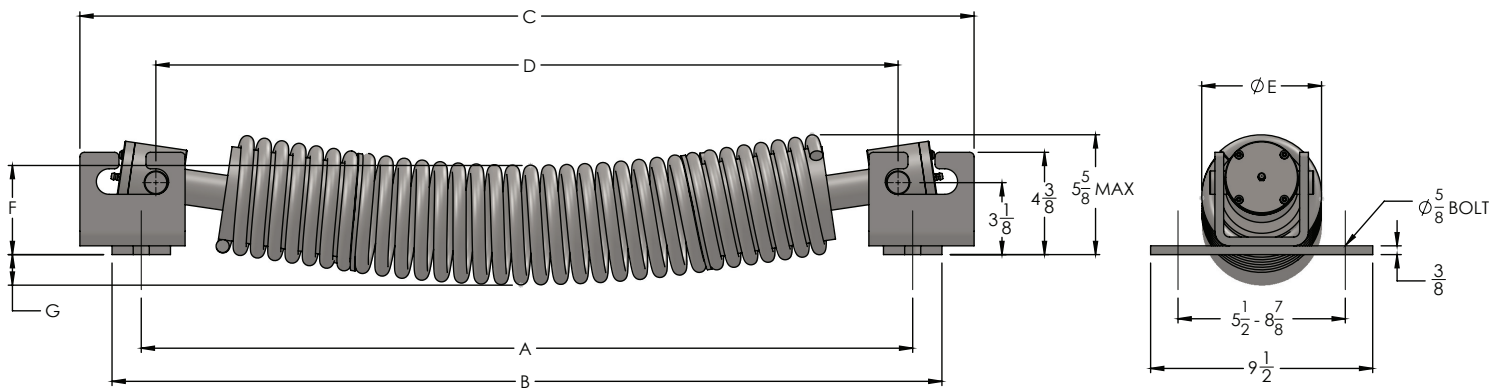
SPRING IMPACT ROLL



PPI's spring impact roll offers an impact solution that will adjust and flex as materials are being loaded on the belt. Made for impact, the springs form a trough providing total belt contact with no roll gaps. The durable spring is impact absorbent and self-cleaning, and the flexible nature of the idler aids in installation in tight impact areas.

FEATURES AND BENEFITS

- Durable components including heavy duty brackets
- Protected bearing housings and extra large grease reservoir providing long life
- Engineered brackets can be rotated to adjust trough depth
- Flexibility to handle light to heavy materials
- Handles impact and protects the structure
- Designed to be an easy bolt-in replacement for existing idlers
- Additional brackets available to match existing troughing idlers



SPRING IMPACT ROLL DIMENSIONS

BELT WIDTH	ROLL / BRACKET AS-SEMBLY PART NUMBER*		A	B	C	D	E	NO LOAD		MAX LOAD			WEIGHT
								F	G	LOAD	F	G	
24	33997-24A	High	33	35 1/2	38 1/4	31 3/4	5 1/8	4 1/16	1 1/16	240	- 1/8	5 1/4	75
		Low			36 3/4	30 3/4		2 1/2	2 5/8	180	- 7/16	5 9/16	
30	33997-30A	High	39	41 1/2	44 1/4	37 3/4	5 1/8	4 3/16	15/16	310	-2 11/16	7 13/16	81
		Low			42 3/4	36 1/4		3 3/16	1 15/16	230	-1 9/16	6 11/16	
36	33997-36A	High	45	47 1/2	50 1/4	43 3/4	5 1/8	3 7/8	1 1/4	440	-5 1/4	10 3/8	88
		Low			48 3/4	42 1/4		3 1/16	2 1/16	330	-4 7/16	9 9/16	
42	33997-42A	High	51	53 1/2	56 1/4	49 3/4	5 1/4	3 7/16	1 13/16	530	-5 9/16	10 13/16	110
		Low			54 3/4	48 1/4		2 7/16	2 13/16	365	-4 9/16	9 13/16	
48	33997-48A	High	57	59 1/2	62 1/4	55 3/4	5 1/4	2 3/4	2 1/2	730	-9 7/16	14 11/16	119
		Low			60 3/4	54 1/4		1 11/16	3 9/16	500	-7 3/4	13	
54	33997-54A	High	63	65 1/2	68 1/4	61 3/4	5 1/4	7/8	4 3/8	450	-9 1/4	14 1/2	130
		Low			66 3/4	60 1/4		- 3/8	5 5/8	380	-9	14 1/4	
60	33997-60A	High	69	71 1/2	74 1/4	67 3/4	5 1/4	- 1/8	5 3/8	535	-13 1/4	18 1/2	140
		Low			72 3/4	66 1/4		-1 3/8	6 5/8	400	-11 1/8	16 3/8	

*Roll only part numbers remove “A”. Example P/N: 33997-24 would be roll only, no brackets.