



Possessing the same material shedding characteristics and wear properties of traditional rubber disc rolls, the Return Rubber Groove Roll (RRG) improves on an already great product. Built on the same steel tube as standard rubber disc returns the RRG is a single piece of rubber that is vulcanized on to the steel tube with the grooves machined into it. The single piece of rubber eliminates disc movement on the tube ensuring proper disc spacing the entire life of the roll.

FEATURES AND BENEFITS

- Reduces build up
- Built for the toughest applications
- Single piece rubber lagged roll - no discs prevent disc separation
- 60 durometer SBR rubber
- Available in CEMA C, D, E, E Plus, and F
- Rubber Grooved Rolls available for troughing and V-Return applications
- Available in Retro Rolls



CEMA C RUBBER GROOVED ROLLS						
BELT WIDTH	4" ROLL DIAMETER		5" ROLL DIAMETER		6" ROLL DIAMETER	
	PART NUMBER	WT	PART NUMBER	WT	PART NUMBER	WT
18	C4-RRG-18SB	17.0	C5-RRG-18SB	26.6	C6-RRG-18SB	34.8
20	C4-RRG-20SB	16.9	C5-RRG-20SB	28.9	C6-RRG-20SB	37.8
24	C4-RRG-24SB	19.0	C5-RRG-24SB	33.0	C6-RRG-24SB	43.5
30	C4-RRG-30SB	22.3	C5-RRG-30SB	39.3	C6-RRG-30SB	52.0
36	C4-RRG-36SB	25.6	C5-RRG-36SB	45.6	C6-RRG-36SB	60.4
42	C4-RRG-42SB	28.8	C5-RRG-42SB	51.8	C6-RRG-42SB	68.9
48	C4-RRG-48SB	32.1	C5-RRG-48SB	58.1	C6-RRG-48SB	77.4

CEMA D RUBBER GROOVED ROLLS				
BELT WIDTH	5" ROLL DIAMETER		6" ROLL DIAMETER	
	PART NUMBER	WT	PART NUMBER	WT
18	D5-RRG-18SB	30.9	D6-RRG-18SB	35.1
24	D5-RRG-24SB	38.0	D6-RRG-24SB	44.6
30	D5-RRG-30SB	45.1	D6-RRG-30SB	51.4
36	D5-RRG-36SB	52.2	D6-RRG-36SB	59.6
42	D5-RRG-42SB	59.3	D6-RRG-42SB	67.8
48	D5-RRG-48SB	66.4	D6-RRG-48SB	76.0
54	D5-RRG-54SB	73.5	D6-RRG-54SB	84.2
60	D5-RRG-60SB	80.6	D6-RRG-60SB	92.4
72	D5-RRG-72SB	127.7	D6-RRG-72SB	132.8

CEMA E RUBBER GROOVED ROLLS				
BELT WIDTH	6" ROLL DIA		7" ROLL DIA	
	PART NUMBER	WT	PART NUMBER	WT
36	E6-RRG-36SB	86.1	E7-RRG-36SB	96.8
42	E6-RRG-42SB	94.7	E7-RRG-42SB	106.9
48	E6-RRG-48SB	103.3	E7-RRG-48SB	117.0
54	E6-RRG-54SB	111.9	E7-RRG-54SB	127.2
60	E6-RRG-60SB	120.4	E7-RRG-60SB	137.3
66	E6-RRG-66SB	129.0	E7-RRG-66SB	147.4
72	E6-RRG-72SB	137.6	E7-RRG-72SB	157.6
78	E6-RRG-78SB	146.2	E7-RRG-78SB	167.7
84	E6-RRG-84SB	154.7	E7-RRG-84SB	177.8
90	E6-RRG-90SB	163.2	E7-RRG-90SB	187.9
96	E6-RRG-96SB	171.8	E7-RRG-96SB	198.0
102	E6-RRG-102SB	180.4	E7-RRG-102SB	208.2

CEMA E PLUS RUBBER GROOVED ROLLS				
BELT WIDTH	6" ROLL DIA		7" ROLL DIA	
	PART NUMBER	WT	PART NUMBER	WT
36	E6P-RRG-36SB	106.2	E7P-RRG-36SB	116.8
42	E6P-RRG-42SB	118.7	E7P-RRG-42SB	130.9
48	E6P-RRG-48SB	131.3	E7P-RRG-48SB	145.1
54	E6P-RRG-54SB	143.9	E7P-RRG-54SB	159.3
60	E6P-RRG-60SB	156.5	E7P-RRG-60SB	173.3
66	E6P-RRG-66SB	169.1	E7P-RRG-66SB	187.5
72	E6P-RRG-72SB	181.7	E7P-RRG-72SB	201.7
78	E6P-RRG-78SB	194.2	E7P-RRG-78SB	215.8
84	E6P-RRG-84SB	206.9	E7P-RRG-84SB	229.9
90	E6P-RRG-90SB	219.5	E7P-RRG-90SB	244.1
96	E6P-RRG-96SB	232.0	E7P-RRG-96SB	258.2
102	E6P-RRG-102SB	244.6	E7P-RRG-102SB	272.4

CEMA F RUBBER GROOVED ROLLS				
BELT WIDTH	7" ROLL DIA		8" ROLL DIA	
	PART NUMBER	WT	PART NUMBER	WT
48	F7-RRG-48SB	204.0	F8-RRG-48SB	220.0
54	F7-RRG-54SB	222.0	F8-RRG-54SB	240.0
60	F7-RRG-60SB	240.0	F8-RRG-60SB	259.0
66	F7-RRG-66SB	258.0	F8-RRG-66SB	279.0
72	F7-RRG-72SB	275.0	F8-RRG-72SB	299.0
78	F7-RRG-78SB	293.0	F8-RRG-78SB	318.0
84	F7-RRG-84SB	311.0	F8-RRG-84SB	338.0
90	F7-RRG-90SB	329.0	F8-RRG-90SB	357.0
96	F7-RRG-96SB	346.0	F8-RRG-96SB	377.0



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