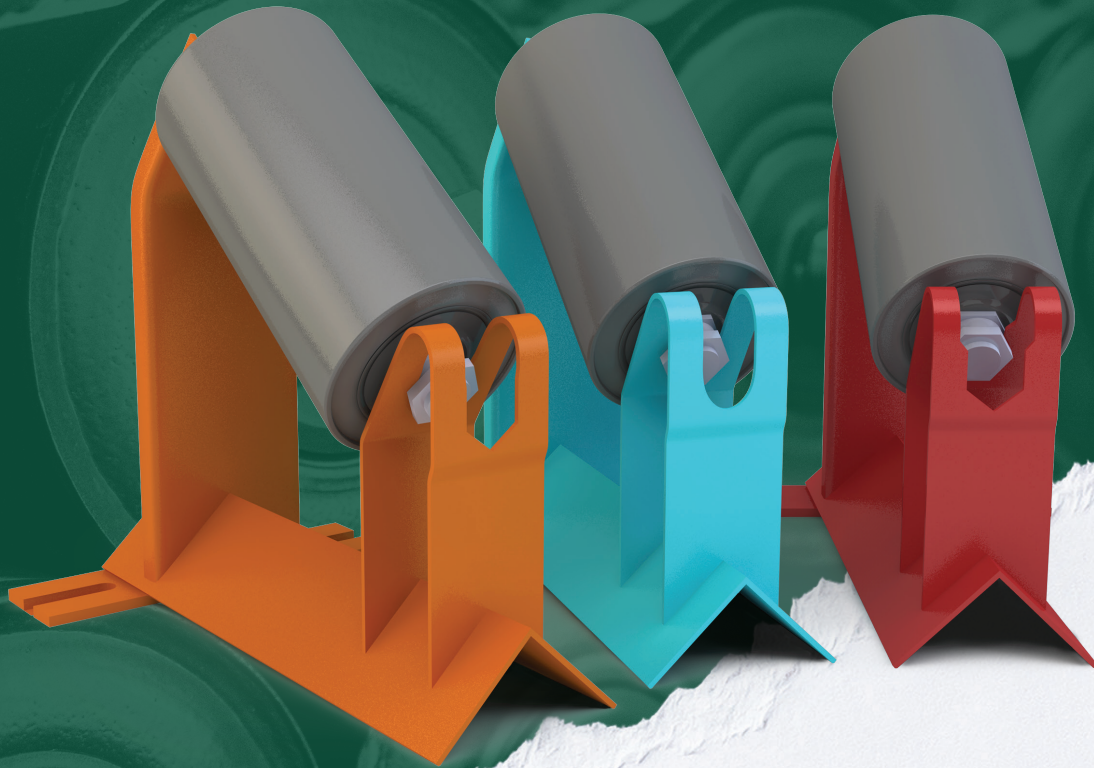




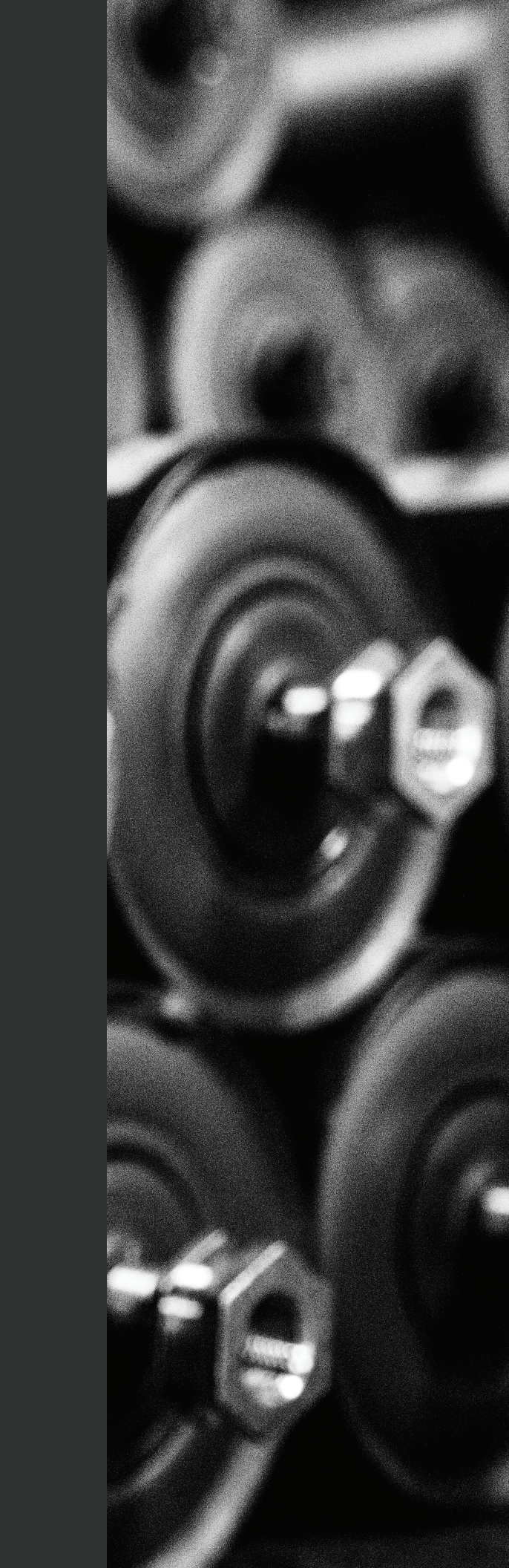
*WE KEEP IT MOVING*

ENGINEERING & DIMENSIONS

**RETRO ROLLS®**







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Retro Drawings/Diagrams  
Retro Chart

# C5-FMTE-11.00

**CEMA  
Series**  
B, C, D, E

**Fits Idler  
Frame**  
See Below

**Manufacturer's  
Roll Length**  
Round to nearest hundreth

**Roll Diameter**  
4", 5", 6", 7"

**Idler Type**  
TE = Equal Troughing  
FL = Return Roll  
TEI = Equal Troughing Impact  
RI = Rubber Disc Return Roll  
FLI = Flat Carrier Rubber Disc

## ZINC NUT (standard)

|    |               |
|----|---------------|
| CR | Continental   |
| FM | FMC Linkbelt  |
| GM | Goodman       |
| HR | Hewitt Robins |
| RX | Rexnord       |
| SU | Superior      |

## STEEL NUT (option/impact)

|    |               |
|----|---------------|
| CS | Continental   |
| FS | FMC Linkbelt  |
| GS | Goodman       |
| HS | Hewitt Robins |
| RS | Rexnord       |
| SS | Superior      |

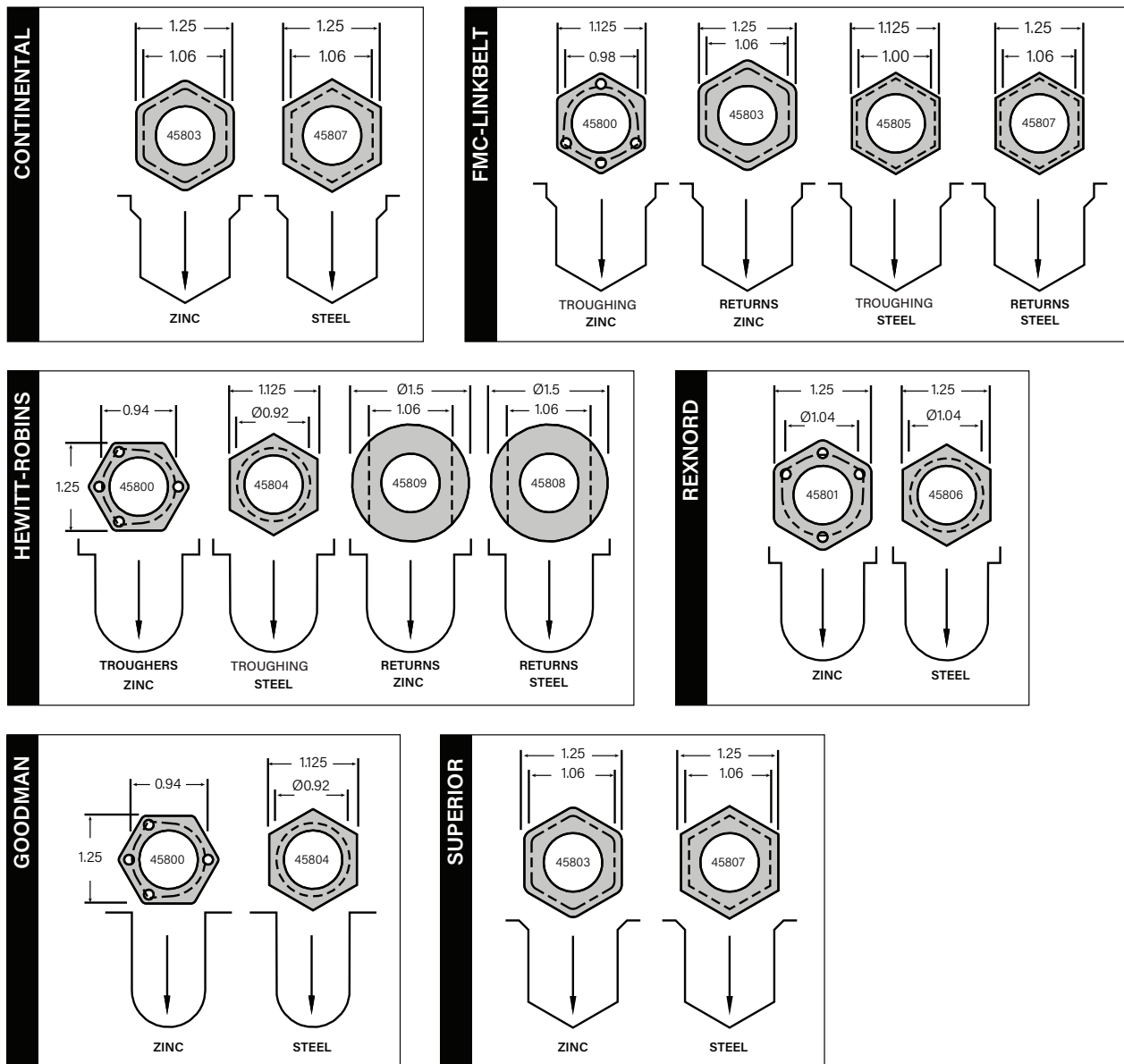
## BROACH END (No nut)

|    |                  |
|----|------------------|
| SA | Stephens Adamson |
| LU | Luff             |
| PR | Prescismeca      |
| TR | Transall (DBT)   |



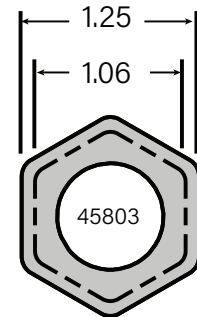
# RETRO NUT INSTRUCTIONS

- Retro Roll® adapters are to be installed as shown in detail below for the particular idler manufacturer
- Please note the orientation of the hex and the location of the identification mark on the zinc nuts
- Adapter nuts are threaded on the shaft with UNF threads and may be adjusted to fit your application if necessary
- For replacement adapter nuts, order by part number indicated below. (T=Troughing, R=Return)



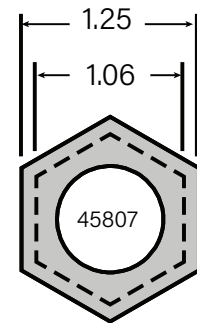
## CONTINENTAL CEMA C TROUGHING IDLER

| Belt Width | 4" Roll Diameter |        | 5" Roll Diameter |        | 6" Roll Diameter |        |
|------------|------------------|--------|------------------|--------|------------------|--------|
|            | Part Number      | Weight | Part Number      | Weight | Part Number      | Weight |
| 18         | C4-CRTE-7.00     | 7      | C5-CRTE-7.00     | 8      | C6-CRTE-7.00     | 10     |
| 24         | C4-CRTE-9.00     | 8      | C5-CRTE-9.00     | 10     | C6-CRTE-9.00     | 12     |
| 30         | C4-CRTE-11.00    | 9      | C5-CRTE-11.00    | 11     | C6-CRTE-11.00    | 14     |
| 36         | C4-CRTE-13.00    | 10     | C5-CRTE-13.00    | 13     | C6-CRTE-13.00    | 16     |
| 42         | C4-CRTE-15.00    | 11     | C5-CRTE-15.00    | 14     | C6-CRTE-15.00    | 18     |
| 48         | C4-CRTE-17.00    | 13     | C5-CRTE-17.00    | 16     | C6-CRTE-17.00    | 20     |
| 54         | C4-CRTE-19.00    | 14     | C5-CRTE-19.00    | 17     | C6-CRTE-19.00    | 21     |
| 60         | C4-CRFL-21.00    | 15     | C5-CRFL-21.00    | 19     | C6-CRFL-21.00    | 23     |



ZINC

| Belt Width | 4" Roll Diameter |        | 5" Roll Diameter |        | 6" Roll Diameter |        |
|------------|------------------|--------|------------------|--------|------------------|--------|
|            | Part Number      | Weight | Part Number      | Weight | Part Number      | Weight |
| 24         | C4-CRFL-27.00    | 19     | C5-CRFL-27.00    | 23     | C6-CRFL-27.00    | 29     |
| 30         | C4-CRFL-33.00    | 23     | C5-CRFL-33.00    | 28     | C6-CRFL-33.00    | 35     |
| 36         | C4-CRFL-39.00    | 27     | C5-CRFL-39.00    | 33     | C6-CRFL-39.00    | 40     |
| 42         | C4-CRFL-45.00    | 31     | C5-CRFL-45.00    | 37     | C6-CRFL-45.00    | 46     |
| 48         | C4-CRFL-51.00    | 34     | C5-CRFL-51.00    | 42     | C6-CRFL-51.00    | 52     |
| 54         | C4-CRFL-57.00    | 38     | C5-CRFL-57.00    | 46     | C6-CRFL-57.00    | 57     |
| 60         | C4-CRFL-63.00    | 42     | C5-CRFL-63.00    | 51     | C6-CRFL-63.00    | 63     |



STEEL

## CONTINENTAL CEMA C WIRE ROPE

| Belt Width | 5" Roll Diameter |        | 6" Roll Diameter |        |
|------------|------------------|--------|------------------|--------|
|            | Part Number      | Weight | Part Number      | Weight |
| 36         | C5-CRWR-14.25    | 14     | C6-CRWR-14.25    | 17     |
| 42         | C5-CRWR-16.25    | 15     | C6-CRWR-16.25    | 19     |
| 48         | C5-CRWR-18.25    | 17     | C6-CRWR-18.25    | 21     |
| 54         | C5-CRWR-20.25    | 19     | C6-CRWR-20.25    | 23     |
| 60         | C5-CRWR-22.25    | 20     | C6-CRWR-22.25    | 25     |

## CONTINENTAL CEMA D WIRE ROPE

| Belt Width | 5" Roll Diameter |        | 6" Roll Diameter |        |
|------------|------------------|--------|------------------|--------|
|            | Part Number      | Weight | Part Number      | Weight |
| 36         | D5-CRWR-14.25    | 16     | D6-CRWR-14.25    | 19     |
| 42         | D5-CRWR-16.25    | 18     | D6-CRWR-16.25    | 21     |
| 48         | D5-CRWR-18.25    | 18     | D6-CRWR-18.25    | 24     |
| 54         | D5-CRWR-20.25    | 21     | D6-CRWR-20.25    | 26     |
| 60         | D5-CRWR-22.25    | 23     | D6-CRWR-22.25    | 29     |

- Steel idler rolls have zinc nuts on CEMA C & D as standard. If steel nuts are desired, simply replace the CR in the part number with CS, e.g. C4-CRTE-7.00 becomes C4-CSTE-7.00 (E use steel nuts on all idler rolls)
- To specify 1/4" thick steel idler roll, add H to the beginning of the part number, e.g. C4-CRTE-7.00 becomes HC4-CRTE-7.00
- To specify plastic sleeve over the steel idler rolls, add PS to the end of the part number, e.g. C4-CRTE-7.00 becomes C4-CRTE-7.00PS
- Rubber disc idler rolls have steel nuts (on the following page) as standard
- Zinc nuts are not available on E idler rolls or impact rolls
- These part numbers are for the idler rolls with the hex nut ends. Contact your local PPI sales representative if you need the idler roll with a broach end
- This is a partial list of Retro Rolls® that are available representing the most common requested items. Contact your PPI sales representative for options not listed here. For customized idler rolls, use the charts on page 20 and 21 and send information to PPI



**STEEL IDLER ROLLS**

| CONTINENTAL CEMA D TROUGHING |                  |        |                  |        | CONTINENTAL CEMA D IMPACT |        |                  |        |
|------------------------------|------------------|--------|------------------|--------|---------------------------|--------|------------------|--------|
| Belt Width                   | 5" Roll Diameter |        | 6" Roll Diameter |        | 5" Roll Diameter          |        | 6" Roll Diameter |        |
|                              | Part Number      | Weight | Part Number      | Weight | Part Number               | Weight | Part Number      | Weight |
| 18                           | D5-CRTE-7.00     | 9      | D6-CRTE-7.00     | 11     | D5-CSTEI-6.50             | 9      | D6-CSTEI-6.50    | 11     |
| 24                           | D5-CRTE-9.00     | 11     | D6-CRTE-9.00     | 13     | D5-CSTEI-8.50             | 12     | D6-CSTEI-8.50    | 14     |
| 30                           | D5-CRTE-11.00    | 13     | D6-CRTE-11.00    | 15     | D5-CSTEI-10.50            | 14     | D6-CSTEI-10.50   | 17     |
| 36                           | D5-CRTE-13.00    | 15     | D6-CRTE-13.00    | 17     | D5-CSTEI-12.50            | 17     | D6-CSTEI-12.50   | 20     |
| 42                           | D5-CRTE-15.00    | 16     | D6-CRTE-15.00    | 19     | D5-CSTEI-14.50            | 20     | D6-CSTEI-14.50   | 24     |
| 48                           | D5-CRTE-17.00    | 18     | D6-CRTE-17.00    | 21     | D5-CSTEI-16.50            | 22     | D6-CSTEI-16.50   | 26     |
| 54                           | D5-CRTE-19.00    | 20     | D6-CRTE-19.00    | 23     | D5-CSTEI-18.50            | 24     | D6-CSTEI-18.50   | 30     |
| 60                           | D5-CRFL-21.00    | 21     | D6-CRFL-21.00    | 25     | D5-CSTEI-20.50            | 26     | D6-CSTEI-20.50   | 32     |
| 72                           | D5-CRFL-25.00    | 26     | D6-CRFL-25.00    | 30     | D5-CSTEI-24.50            | 34     | D6-CSTEI-24.50   | 37     |

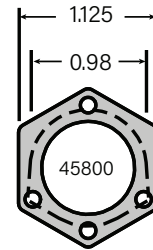
**RUBBER DISC IDLER ROLLS**

| CONTINENTAL CEMA D RETURN |                  |        |                  |        | CONTINENTAL CEMA D RUBBER DISC |        |                  |        |
|---------------------------|------------------|--------|------------------|--------|--------------------------------|--------|------------------|--------|
| Belt Width                | 5" Roll Diameter |        | 6" Roll Diameter |        | 5" Roll Diameter               |        | 6" Roll Diameter |        |
|                           | Part Number      | Weight | Part Number      | Weight | Part Number                    | Weight | Part Number      | Weight |
| 18                        | D5-CRFL-21.00    | 21     | D6-CRFL-21.00    | 25     | D5-CSRI-20.50                  | 23     | D6-CSRI-20.50    | 27     |
| 24                        | D5-CRFL-27.00    | 27     | D6-CRFL-27.00    | 31     | D5-CSRI-26.50                  | 27     | D6-CSRI-26.50    | 31     |
| 30                        | D5-CRFL-33.00    | 32     | D6-CRFL-33.00    | 38     | D5-CSRI-32.50                  | 32     | D6-CSRI-32.50    | 36     |
| 36                        | D5-CRFL-39.00    | 37     | D6-CRFL-39.00    | 44     | D5-CSRI-38.50                  | 36     | D6-CSRI-38.50    | 41     |
| 42                        | D5-CRFL-45.00    | 42     | D6-CRFL-45.00    | 50     | D5-CSRI-44.50                  | 41     | D6-CSRI-44.50    | 46     |
| 48                        | D5-CRFL-51.00    | 47     | D6-CRFL-51.00    | 56     | D5-CSRI-50.50                  | 45     | D6-CSRI-50.50    | 51     |
| 54                        | D5-CRFL-57.00    | 53     | D6-CRFL-57.00    | 63     | D5-CSRI-56.50                  | 50     | D6-CSRI-56.50    | 56     |
| 60                        | D5-CRFL-63.00    | 58     | D6-CRFL-63.00    | 69     | D5-CSRI-62.50                  | 54     | D6-CSRI-62.50    | 61     |
| 72                        | D5-CRFL-75.00    | 69     | D6-CRFL-75.00    | 82     | N/A                            |        | N/A              |        |

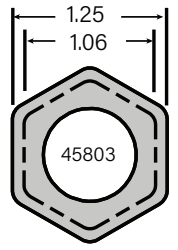
| CONTINENTAL CEMA E TROUGHING |                  |        |                  |        | CONTINENTAL CEMA E IMPACT |        |                  |        |
|------------------------------|------------------|--------|------------------|--------|---------------------------|--------|------------------|--------|
| Belt Width                   | 6" Roll Diameter |        | 7" Roll Diameter |        | 6" Roll Diameter          |        | 7" Roll Diameter |        |
|                              | Part Number      | Weight | Part Number      | Weight | Part Number               | Weight | Part Number      | Weight |
| 36                           | E6-CRTE-13.00    | 31     | E7-CRTE-13.00    | 35     | E6-CRTEI-12.75            | 39     | E7-CRTEI-12.75   | 44     |
| 42                           | E6-CRTE-15.00    | 35     | E7-CRTE-15.00    | 40     | E6-CRTEI-14.75            | 44     | E7-CRTEI-14.75   | 49     |
| 48                           | E6-CRTE-17.75    | 39     | E7-CRTE-17.75    | 43     | E6-CRTEI-17.50            | 50     | E7-CRTEI-17.50   | 55     |
| 54                           | E6-CRTE-19.75    | 42     | E7-CRTE-19.75    | 47     | E6-CRTEI-19.50            | 55     | E7-CRTEI-19.50   | 59     |
| 60                           | E6-CRTE-21.75    | 45     | E7-CRTE-21.75    | 51     | E6-CRTEI-21.50            | 59     | E7-CRTEI-21.50   | 64     |
| 72                           | E6-CRTE-25.75    | 52     | E7-CRTE-25.75    | 59     | E6-CRTEI-25.50            | 70     | E7-CRTEI-25.50   | 75     |
| 84                           | E6-CRTE-29.75    | 59     | E7-CRTE-29.75    | 67     | E6-CRTEI-29.50            | 78     | E7-CRTEI-29.50   | 81     |
| 96                           | E6-CRTE-33.75    | 66     | E7-CRTE-33.75    | 74     | E6-CRTEI-33.50            | 89     | E7-CRTEI-33.50   | 91     |

| CONTINENTAL CEMA E RETURN |                  |        |                  |        | CONTINENTAL CEMA E RUBBER DISC |        |                  |        |
|---------------------------|------------------|--------|------------------|--------|--------------------------------|--------|------------------|--------|
| Belt Width                | 6" Roll Diameter |        | 7" Roll Diameter |        | 6" Roll Diameter               |        | 7" Roll Diameter |        |
|                           | Part Number      | Weight | Part Number      | Weight | Part Number                    | Weight | Part Number      | Weight |
| 42                        | E6-CRFL-46.00    | 87     | E7-CRFL-46.00    | 98     | E6-CRRI-45.75                  | 91     | E7-CRRI-45.75    | 92     |
| 48                        | E6-CRFL-52.00    | 97     | E7-CRFL-52.00    | 109    | E6-CRRI-51.75                  | 101    | E7-CRRI-51.75    | 102    |
| 54                        | E6-CRFL-58.00    | 107    | E7-CRFL-58.00    | 121    | E6-CRRI-57.75                  | 111    | E7-CRRI-57.75    | 112    |
| 60                        | E6-CRFL-64.00    | 117    | E7-CRFL-64.00    | 132    | E6-CRRI-63.75                  | 122    | E7-CRRI-63.75    | 124    |
| 72                        | E6-CRFL-76.00    | 138    | E7-CRFL-76.00    | 156    | E6-CRRI-75.75                  | 142    | E7-CRRI-75.75    | 144    |
| 84                        | E6-CRFL-88.00    | 158    | E7-CRFL-88.00    | 180    | E6-CRRI-87.75                  | 163    | E7-CRRI-87.75    | 166    |
| 96                        | E6-CRFL-100.00   | 179    | E7-CRFL-100.00   | 202    | E6-CRRI-99.75                  | 183    | E7-CRRI-99.75    | 186    |

| FMC CEMA C TROUGHING |                  |        |                  |        |                  |        |
|----------------------|------------------|--------|------------------|--------|------------------|--------|
| Belt Width           | 4" Roll Diameter |        | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                      | Part Number      | Weight | Part Number      | Weight | Part Number      | Weight |
| 18                   | C4-FMTE-6.69     | 6      | C5-FMTE-6.69     | 8      | C6-FMTE-6.69     | 10     |
| 24                   | C4-FMTE-8.81     | 7      | C5-FMTE-8.81     | 10     | C6-FMTE-8.81     | 12     |
| 30                   | C4-FMTE-10.81    | 9      | C5-FMTE-10.81    | 11     | C6-FMTE-10.81    | 14     |
| 36                   | C4-FMTE-12.81    | 10     | C5-FMTE-12.81    | 13     | C6-FMTE-12.81    | 16     |
| 42                   | C4-FMTE-15.12    | 11     | C5-FMTE-15.12    | 14     | C6-FMTE-15.12    | 18     |
| 48                   | C4-FMTE-17.12    | 12     | C5-FMTE-17.12    | 16     | C6-FMTE-17.12    | 20     |
| 54                   | C4-FMTE-19.19    | 14     | C5-FMTE-19.19    | 18     | C6-FMTE-19.19    | 22     |
| 60                   | C4-FMTE-21.19    | 15     | C5-FMTE-21.19    | 19     | C6-FMTE-21.19    | 24     |

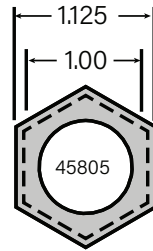


TROUGHING  
ZINC

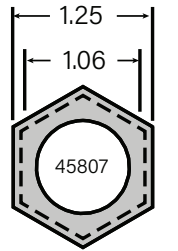


RETURNS  
ZINC

| FMC CEMA C RETURN |                  |        |                  |        |                  |        |
|-------------------|------------------|--------|------------------|--------|------------------|--------|
| Belt Width        | 4" Roll Diameter |        | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                   | Part Number      | Weight | Part Number      | Weight | Part Number      | Weight |
| 18                | C4-FMFL-20.62    | 16     | C5-FMFL-20.62    | 19     | C6-FMFL-20.62    | 23     |
| 24                | C4-FMFL-26.62    | 19     | C5-FMFL-26.62    | 23     | C6-FMFL-26.62    | 29     |
| 30                | C4-FMFL-32.62    | 23     | C5-FMFL-32.62    | 28     | C6-FMFL-32.62    | 35     |
| 36                | C4-FMFL-38.62    | 26     | C5-FMFL-38.62    | 33     | C6-FMFL-38.62    | 40     |
| 42                | C4-FMFL-44.62    | 30     | C5-FMFL-44.62    | 37     | C6-FMFL-44.62    | 46     |
| 48                | C4-FMFL-50.62    | 34     | C5-FMFL-50.62    | 42     | C6-FMFL-50.62    | 52     |
| 54                | C4-FMFL-56.62    | 38     | C5-FMFL-56.62    | 46     | C6-FMFL-56.62    | 57     |
| 60                | C4-FMFL-62.62    | 42     | C5-FMFL-62.62    | 51     | C6-FMFL-62.62    | 63     |



TROUGHING  
STEEL



RETURNS  
STEEL

| FMC CEMA D"7000" TROUGHING |                  |        |                  |        |
|----------------------------|------------------|--------|------------------|--------|
| Belt Width                 | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                            | Part Number      | Weight | Part Number      | Weight |
| 18                         | D5-SSTTE-6.62    | 9      | D6-SSTTE-6.62    | 12     |
| 24                         | D5-SSTTE-8.75    | 11     | D6-SSTTE-8.75    | 14     |
| 30                         | D5-SSTTE-10.75   | 13     | D6-SSTTE-10.75   | 16     |
| 36                         | D5-SSTTE-12.75   | 15     | D6-SSTTE-12.75   | 18     |
| 42                         | D5-SSTTE-15.06   | 17     | D6-SSTTE-15.06   | 21     |
| 48                         | D5-SSTTE-17.06   | 18     | D6-SSTTE-17.06   | 23     |
| 54                         | D5-SSTTE-19.12   | 20     | D6-SSTTE-19.12   | 25     |
| 60                         | D5-SSTTE-21.12   | 22     | D6-SSTTE-21.12   | 27     |
| 72                         | D5-SSTTE-25.12   | 26     | D6-SSTTE-25.12   | 31     |

| FMC CEMA D"7000" RETURN |                  |        |                  |        |
|-------------------------|------------------|--------|------------------|--------|
| Belt Width              | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                         | Part Number      | Weight | Part Number      | Weight |
| 18                      | D5-SSTFL-20.81   | 21     | D6-SSTFL-20.81   | 27     |
| 24                      | D5-SSTFL-26.81   | 27     | D6-SSTFL-26.81   | 33     |
| 30                      | D5-SSTFL-32.81   | 32     | D6-SSTFL-32.81   | 40     |
| 36                      | D5-SSTFL-38.81   | 37     | D6-SSTFL-38.81   | 46     |
| 42                      | D5-SSTFL-44.81   | 42     | D6-SSTFL-44.81   | 53     |
| 48                      | D5-SSTFL-50.81   | 47     | D6-SSTFL-50.81   | 59     |
| 54                      | D5-SSTFL-56.81   | 52     | D6-SSTFL-56.81   | 66     |
| 60                      | D5-SSTFL-62.81   | 58     | D6-SSTFL-62.81   | 72     |
| 72                      | D5-SSTFL-74.81   | 70     | D6-SSTFL-74.81   | 85     |

- Steel idler rolls have zinc nuts on CEMA C & D as standard. If steel nuts are desired, simply replace the FM in the part number with FS, e.g. C5-FMTE-6.69 becomes C5-FSTE-6.69 [E use steel nuts on all idler rolls]
- To specify 1/4" thick steel idler rolls, add H to the beginning of the part number, e.g. C5-FMTE-6.69 becomes HC5-FMTE-6.69
- To specify plastic sleeve over the steel idler rolls, add PS to the end of the part number, e.g. C5-FMTE-6.69 becomes C5-FMTE-6.69PS
- Rubber disc rolls have steel nuts (on the following page) as standard
- Zinc nuts are not available on E idler rolls
- Zinc nuts are not available on impact idler rolls
- This is a partial list of Retro Rolls® that are available representing the most common requested items. Contact your PPI Rep for options not listed
- For special or unusual rolls, use the charts on page 20 and 21 and send this info to PPI

## STEEL IDLER ROLLS

## RUBBER DISC IDLER ROLLS

| FMC CEMA D"3000" TROUGHING |                  |        |                  |        | FMC CEMA D"3000" IMPACT |        |                  |        |
|----------------------------|------------------|--------|------------------|--------|-------------------------|--------|------------------|--------|
| Belt Width                 | 5" Roll Diameter |        | 6" Roll Diameter |        | 5" Roll Diameter        |        | 6" Roll Diameter |        |
|                            | Part Number      | Weight | Part Number      | Weight | Part Number             | Weight | Part Number      | Weight |
| 18                         | D5-FMTE-6.69     | 9      | D6-FMTE-6.69     | 10     | D5-FSTEI-6.19           | 9      | D6-FSTEI-6.19    | 11     |
| 24                         | D5-FMTE-8.81     | 11     | D6-FMTE-8.81     | 13     | D5-FSTEI-8.19           | 12     | D6-FSTEI-8.19    | 14     |
| 30                         | D5-FMTE-10.81    | 13     | D6-FMTE-10.81    | 15     | D5-FSTEI-10.19          | 14     | D6-FSTEI-10.19   | 17     |
| 36                         | D5-FMTE-12.81    | 15     | D6-FMTE-12.81    | 17     | D5-FSTEI-12.19          | 17     | D6-FSTEI-12.19   | 20     |
| 42                         | D5-FMTE-15.12    | 16     | D6-FMTE-15.12    | 19     | D5-FSTEI-14.50          | 20     | D6-FSTEI-14.50   | 24     |
| 48                         | D5-FMTE-17.12    | 18     | D6-FMTE-17.12    | 21     | D5-FSTEI-16.50          | 22     | D6-FSTEI-16.50   | 26     |
| 54                         | D5-FMTE-19.19    | 20     | D6-FMTE-19.19    | 23     | D5-FSTEI-18.56          | 25     | D6-FSTEI-18.56   | 30     |
| 60                         | D5-FMTE-21.19    | 22     | D6-FMTE-21.19    | 25     | D5-FSTEI-20.56          | 27     | D6-FSTEI-20.56   | 34     |
| 72                         | D5-FMTE-25.19    | 26     | D6-FMTE-25.19    | 31     | N/A                     |        | N/A              |        |

| FMC CEMA D"3000" RETURN |                  |        |                  |        | FMC CEMA D"3000" RUBBER DISC |        |                  |        |
|-------------------------|------------------|--------|------------------|--------|------------------------------|--------|------------------|--------|
| Belt Width              | 5" Roll Diameter |        | 6" Roll Diameter |        | 5" Roll Diameter             |        | 6" Roll Diameter |        |
|                         | Part Number      | Weight | Part Number      | Weight | Part Number                  | Weight | Part Number      | Weight |
| 18                      | D5-FMFL-20.62    | 22     | D6-FMFL-20.62    | 25     | D5-FSRI-20.75                | 28     | D6-FSRI-20.75    | 32     |
| 24                      | D5-FMFL-26.62    | 27     | D6-FMFL-26.62    | 31     | D5-FSRI-26.75                | 34     | D6-FSRI-26.75    | 39     |
| 30                      | D5-FMFL-32.62    | 32     | D6-FMFL-32.62    | 38     | D5-FSRI-32.75                | 40     | D6-FSRI-32.75    | 45     |
| 36                      | D5-FMFL-38.62    | 37     | D6-FMFL-38.62    | 44     | D5-FSRI-38.75                | 47     | D6-FSRI-38.75    | 52     |
| 42                      | D5-FMFL-44.62    | 42     | D6-FMFL-44.62    | 50     | D5-FSRI-44.75                | 53     | D6-FSRI-44.75    | 58     |
| 48                      | D5-FMFL-50.62    | 47     | D6-FMFL-50.62    | 56     | D5-FSRI-50.75                | 59     | D6-FSRI-50.75    | 65     |
| 54                      | D5-FMFL-56.62    | 53     | D6-FMFL-56.62    | 63     | D5-FSRI-56.75                | 65     | D6-FSRI-56.75    | 71     |
| 60                      | D5-FMFL-62.62    | 58     | D6-FMFL-62.62    | 69     | D5-FSRI-62.75                | 71     | D6-FSRI-62.75    | 78     |
| 72                      | C5-FMFL-74.62    | 69     | D6-FMFL-74.62    | 82     | D5-FSRI-74.75                | 84     | D6-FSRI-74.75    | 92     |

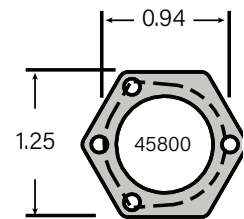
| FMC CEMA E TROUGHING |                  |        |                  |        | FMC CEMA E IMPACT |        |                  |        |
|----------------------|------------------|--------|------------------|--------|-------------------|--------|------------------|--------|
| Belt Width           | 6" Roll Diameter |        | 7" Roll Diameter |        | 6" Roll Diameter  |        | 7" Roll Diameter |        |
|                      | Part Number      | Weight | Part Number      | Weight | Part Number       | Weight | Part Number      | Weight |
| 36                   | E6-FMTEI-13.56   | 32     | E7-FMTEI-13.56   | 35     | E6-FMTEI-13.50    | 43     | E7-FMTEI-13.50   | 43     |
| 42                   | E6-FMTEI-15.56   | 35     | E7-FMTEI-15.56   | 39     | E6-FMTEI-15.50    | 47     | E7-FMTEI-15.50   | 48     |
| 48                   | E6-FMTEI-17.56   | 38     | E7-FMTEI-17.56   | 43     | E6-FMTEI-17.50    | 53     | E7-FMTEI-17.50   | 54     |
| 54                   | E6-FMTEI-19.63   | 42     | E7-FMTEI-19.63   | 47     | E6-FMTEI-19.56    | 58     | E7-FMTEI-19.56   | 59     |
| 60                   | E6-FMTEI-21.38   | 45     | E7-FMTEI-21.38   | 50     | E6-FMTEI-21.31    | 62     | E7-FMTEI-21.31   | 63     |
| 72                   | E6-FMTEI-25.25   | 51     | E7-FMTEI-25.25   | 58     | E6-FMTEI-25.19    | 71     | E7-FMTEI-25.19   | 72     |
| 84                   | E6-FMTEI-29.25   | 58     | E7-FMTEI-29.25   | 66     | E6-FMTEI-29.19    | 81     | E7-FMTEI-29.19   | 83     |
| 96                   | E6-FMTEI-33.25   | 65     | E7-FMTEI-33.25   | 73     | E6-FMTEI-33.19    | 91     | E7-FMTEI-33.19   | 94     |

| FMC CEMA E RETURN |                  |        |                  |        | FMC CEMA E RUBBER DISC |        |                  |        |
|-------------------|------------------|--------|------------------|--------|------------------------|--------|------------------|--------|
| Belt Width        | 6" Roll Diameter |        | 7" Roll Diameter |        | 6" Roll Diameter       |        | 7" Roll Diameter |        |
|                   | Part Number      | Weight | Part Number      | Weight | Part Number            | Weight | Part Number      | Weight |
| 36                | E6-FMFL-39.88    | 76     | E7-FMFL-39.88    | 86     | E6-FMRI-39.69          | 81     | E7-FMRI-39.69    | 83     |
| 42                | E6-FMFL-45.88    | 87     | E7-FMFL-45.88    | 98     | E6-FMRI-45.69          | 91     | E7-FMRI-45.69    | 93     |
| 48                | E6-FMFL-51.88    | 97     | E7-FMFL-51.88    | 109    | E6-FMRI-51.69          | 101    | E7-FMRI-51.69    | 103    |
| 54                | E6-FMFL-57.88    | 107    | E7-FMFL-57.88    | 121    | E6-FMRI-57.69          | 111    | E7-FMRI-57.69    | 113    |
| 60                | E6-FMFL-63.88    | 117    | E7-FMFL-63.88    | 132    | E6-FMRI-63.69          | 121    | E7-FMRI-63.69    | 123    |
| 72                | E6-FMFL-75.88    | 138    | E7-FMFL-75.88    | 155    | E6-FMRI-75.69          | 141    | E7-FMRI-75.69    | 143    |
| 84                | E6-FMFL-87.88    | 158    | E7-FMFL-87.88    | 179    | E6-FMRI-87.69          | 164    | E7-FMRI-87.69    | 166    |
| 96                | E6-FMFL-99.88    | 178    | E7-FMFL-99.88    | 202    | E6-FMRI-99.69          | 184    | E7-FMRI-99.69    | 186    |

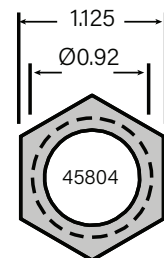


| GOODMAN CEMA C TROUGHING |                  |        |                  |        |                  |        |
|--------------------------|------------------|--------|------------------|--------|------------------|--------|
| Belt Width               | 4" Roll Diameter |        | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                          | Part Number      | Weight | Part Number      | Weight | Part Number      | Weight |
| 18                       | C4-GMTE-7.00     | 6      | C5-GMTE-7.00     | 8      | C6-GMTE-7.00     | 10     |
| 24                       | C4-GMTE-9.13     | 8      | C5-GMTE-9.13     | 10     | C6-GMTE-9.13     | 12     |
| 30                       | C4-GMTE-11.19    | 9      | C5-GMTE-11.19    | 11     | C6-GMTE-11.19    | 14     |
| 36                       | C4-GMTE-13.25    | 11     | C5-GMTE-13.25    | 13     | C6-GMTE-13.25    | 16     |
| 42                       | C4-GMTE-15.38    | 12     | C5-GMTE-15.38    | 14     | C6-GMTE-15.38    | 18     |
| 48                       | C4-GMTE-17.44    | 13     | C5-GMTE-17.44    | 16     | C6-GMTE-17.44    | 20     |
| 54                       | C4-GMTE-19.50    | 14     | C5-GMTE-19.50    | 18     | C6-GMTE-19.50    | 22     |
| 60                       | C4-GMTE-21.63    | 16     | C5-GMTE-21.63    | 19     | C6-GMTE-21.63    | 24     |

| GOODMAN CEMA C RETURN |                  |        |                  |        |                  |        |
|-----------------------|------------------|--------|------------------|--------|------------------|--------|
| Belt Width            | 4" Roll Diameter |        | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                       | Part Number      | Weight | Part Number      | Weight | Part Number      | Weight |
| 18                    | C4-GMFL-21.00    | 16     | C5-GMFL-21.00    | 19     | C6-GMFL-21.00    | 24     |
| 24                    | C4-GMFL-27.00    | 19     | C5-GMFL-27.00    | 24     | C6-GMFL-27.00    | 29     |
| 30                    | C4-GMFL-33.00    | 23     | C5-GMFL-33.00    | 28     | C6-GMFL-33.00    | 35     |
| 36                    | C4-GMFL-39.00    | 27     | C5-GMFL-39.00    | 33     | C6-GMFL-39.00    | 41     |
| 42                    | C4-GMFL-45.00    | 31     | C5-GMFL-45.00    | 37     | C6-GMFL-45.00    | 46     |
| 48                    | C4-GMFL-51.00    | 35     | C5-GMFL-51.00    | 42     | C6-GMFL-51.00    | 52     |
| 54                    | C4-GMFL-57.00    | 38     | C5-GMFL-57.00    | 47     | C6-GMFL-57.00    | 58     |
| 60                    | C4-GMFL-63.00    | 42     | C5-GMFL-63.00    | 51     | C6-GMFL-63.00    | 63     |



**ZINC**



**STEEL**

- Steel idler rolls have zinc nuts on CEMA C & D as standard. If steel nuts are desired, simply replace the GM in the part number with GS, e.g. D5-GMTE-7.00 becomes D5-GSTE-7.00 (E use steel nuts on all idler rolls)
- To specify 1/4" thick steel idler rolls, add H to the beginning of the part number, e.g. D5-GMTE-7.00 becomes HD5-GMTE-7.00
- To specify plastic sleeve over the steel idler rolls, add PS to the end of the part number, e.g. D5-GMTE-7.00 becomes D5-GMTE-7.00PS
- Rubber disc rolls have steel nuts (on the following page) as standard
- Zinc nuts are not available on E idler rolls
- Zinc nuts are not available on impact idler rolls

## STEEL IDLER ROLLS

| GOODMAN CEMA D TROUGHING |                  |        |                  |        | GOODMAN CEMA D IMPACT |        |                  |        |
|--------------------------|------------------|--------|------------------|--------|-----------------------|--------|------------------|--------|
| Belt Width               | 5" Roll Diameter |        | 6" Roll Diameter |        | 5" Roll Diameter      |        | 6" Roll Diameter |        |
|                          | Part Number      | Weight | Part Number      | Weight | Part Number           | Weight | Part Number      | Weight |
| 18                       | D5-GMTE-7.00     | 9      | D6-GMTE-7.00     | 10     | D5-GSTEI-7.00         | 9      | D6-GSTEI-7.00    | 11     |
| 24                       | D5-GMTE-9.13     | 12     | D6-GMTE-9.13     | 13     | D5-GSTEI-9.13         | 12     | D6-GSTEI-9.13    | 14     |
| 30                       | D5-GMTE-11.19    | 13     | D6-GMTE-11.19    | 15     | D5-GSTEI-11.19        | 15     | D6-GSTEI-11.19   | 18     |
| 36                       | D5-GMTE-13.25    | 15     | D6-GMTE-13.25    | 17     | D5-GSTEI-13.25        | 17     | D6-GSTEI-13.25   | 20     |
| 42                       | D5-GMTE-15.38    | 16     | D6-GMTE-15.38    | 19     | D5-GSTEI-15.38        | 20     | D6-GSTEI-15.38   | 24     |
| 48                       | D5-GMTE-17.44    | 18     | D6-GMTE-17.44    | 21     | D5-GSTEI-17.44        | 22     | D6-GSTEI-17.44   | 26     |
| 54                       | D5-GMTE-19.50    | 20     | D6-GMTE-19.50    | 23     | D5-GSTEI-19.50        | 25     | D6-GSTEI-19.50   | 30     |
| 60                       | D5-GMTE-21.63    | 22     | D6-GMTE-21.63    | 26     | D5-GSTEI-21.63        | 27     | D6-GSTEI-21.63   | 34     |
| 72                       | D5-GMTE-25.75    | 27     | D6-GMTE-25.75    | 31     | N/A                   |        | N/A              |        |

## RUBBER DISC IDLER ROLLS

| GOODMAN CEMA D RETURN |                  |        |                  |        | GOODMAN CEMA D RUBBER DISC |        |                  |        |
|-----------------------|------------------|--------|------------------|--------|----------------------------|--------|------------------|--------|
| Belt Width            | 5" Roll Diameter |        | 6" Roll Diameter |        | 5" Roll Diameter           |        | 6" Roll Diameter |        |
|                       | Part Number      | Weight | Part Number      | Weight | Part Number                | Weight | Part Number      | Weight |
| 18                    | D5-GMFL-21.00    | 22     | D6-GMFL-21.00    | 25     | D5-GSRI-21.00              | 23     | D6-GSRI-21.00    | 27     |
| 24                    | D5-GMFL-27.00    | 27     | D6-GMFL-27.00    | 32     | D5-GSRI-27.00              | 27     | D6-GSRI-27.00    | 32     |
| 30                    | D5-GMFL-33.00    | 32     | D6-GMFL-33.00    | 38     | D5-GSRI-33.00              | 32     | D6-GSRI-33.00    | 36     |
| 36                    | D5-GMFL-39.00    | 37     | D6-GMFL-39.00    | 44     | D5-GSRI-39.00              | 36     | D6-GSRI-39.00    | 41     |
| 42                    | D5-GMFL-45.00    | 42     | D6-GMFL-45.00    | 50     | D5-GSRI-45.00              | 41     | D6-GSRI-45.00    | 46     |
| 48                    | D5-GMFL-51.00    | 48     | D6-GMFL-51.00    | 57     | D5-GSRI-51.00              | 45     | D6-GSRI-51.00    | 51     |
| 54                    | D5-GMFL-57.00    | 53     | D6-GMFL-57.00    | 63     | D5-GSRI-57.00              | 50     | D6-GSRI-57.00    | 56     |
| 60                    | D5-GMFL-63.00    | 58     | D6-GMFL-63.00    | 69     | D5-GSRI-63.00              | 55     | D6-GSRI-63.00    | 61     |
| 72                    | D5-GMFL-75.00    | 71     | D6-GMFL-75.00    | 83     | N/A                        |        | N/A              |        |

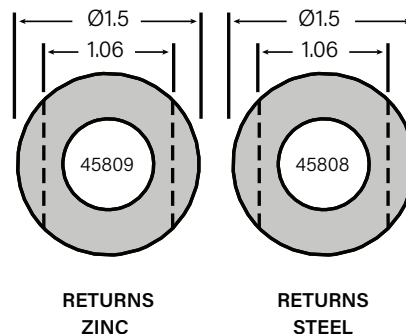
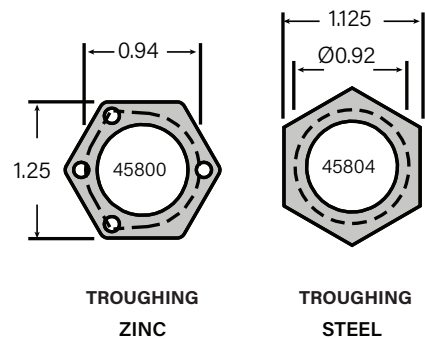
| GOODMAN CEMA E TROUGHING |                  |        |                  |        | GOODMAN CEMA E IMPACT |        |                  |        |
|--------------------------|------------------|--------|------------------|--------|-----------------------|--------|------------------|--------|
| Belt Width               | 6" Roll Diameter |        | 7" Roll Diameter |        | 6" Roll Diameter      |        | 7" Roll Diameter |        |
|                          | Part Number      | Weight | Part Number      | Weight | Part Number           | Weight | Part Number      | Weight |
| 36                       | E6-GMTE-13.75    | 32     | E7-GMTE-13.75    | 36     | E6-GMTEI-13.75        | 39     | E7-GMTEI-13.75   | 44     |
| 42                       | E6-GMTE-15.75    | 35     | E7-GMTE-15.75    | 40     | E6-GMTEI-15.75        | 44     | E7-GMTEI-15.75   | 49     |
| 48                       | E6-GMTE-17.75    | 39     | E7-GMTE-17.75    | 44     | E6-GMTEI-17.75        | 50     | E7-GMTEI-17.75   | 55     |
| 54                       | E6-GMTE-19.75    | 42     | E7-GMTE-19.75    | 47     | E6-GMTEI-19.75        | 55     | E7-GMTEI-19.75   | 59     |
| 60                       | E6-GMTE-21.75    | 46     | E7-GMTE-21.75    | 51     | E6-GMTEI-21.75        | 59     | E7-GMTEI-21.75   | 64     |
| 72                       | E6-GMTE-25.75    | 52     | E7-GMTE-25.75    | 59     | E6-GMTEI-25.75        | 70     | E7-GMTEI-25.75   | 75     |
| 84                       | E6-GMTE-29.75    | 59     | E7-GMTE-29.75    | 67     | E6-GMTEI-29.75        | 80     | E7-GMTEI-29.75   | 86     |
| 96                       | E6-GMTE-33.75    | 66     | E7-GMTE-33.75    | 74     | E6-GMTEI-33.75        | 90     | E7-GMTEI-33.75   | 95     |

| GOODMAN CEMA E RETURN |                  |        |                  |        | GOODMAN CEMA E RUBBER DISC |        |                  |        |
|-----------------------|------------------|--------|------------------|--------|----------------------------|--------|------------------|--------|
| Belt Width            | 6" Roll Diameter |        | 7" Roll Diameter |        | 6" Roll Diameter           |        | 7" Roll Diameter |        |
|                       | Part Number      | Weight | Part Number      | Weight | Part Number                | Weight | Part Number      | Weight |
| 36                    | E6-GMFL-40.00    | 74     | E7-GMFL-40.00    | 86     | E6-GMRI-40.00              | 81     | E7-GMRI-40.00    | 82     |
| 42                    | E6-GMFL-46.00    | 87     | E7-GMFL-46.00    | 98     | E6-GMRI-46.00              | 91     | E7-GMRI-46.00    | 92     |
| 48                    | E6-GMFL-52.00    | 97     | E7-GMFL-52.00    | 109    | E6-GMRI-52.00              | 101    | E7-GMRI-52.00    | 102    |
| 54                    | E6-GMFL-58.00    | 107    | E7-GMFL-58.00    | 121    | E6-GMRI-58.00              | 111    | E7-GMRI-58.00    | 113    |
| 60                    | E6-GMFL-64.00    | 117    | E7-GMFL-64.00    | 133    | E6-GMRI-64.00              | 122    | E7-GMRI-64.00    | 124    |
| 72                    | E6-GMFL-76.00    | 138    | E7-GMFL-76.00    | 156    | E6-GMRI-76.00              | 142    | E7-GMRI-76.00    | 144    |
| 84                    | E6-GMFL-88.00    | 158    | E7-GMFL-88.00    | 179    | E6-GMRI-88.00              | 163    | E7-GMRI-88.00    | 166    |
| 96                    | E6-GMFL-100.00   | 179    | E7-GMFL-100.00   | 202    | E6-GMRI-100.00             | 183    | E7-GMRI-100.00   | 186    |

| HEWITT-ROBINS CEMA C TROUGHING |                  |        |                  |        |                  |        |
|--------------------------------|------------------|--------|------------------|--------|------------------|--------|
| Belt Width                     | 4" Roll Diameter |        | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                                | Part Number      | Weight | Part Number      | Weight | Part Number      | Weight |
| 18                             | C4-HRTE-7.13     | 6      | C5-HRTE-7.13     | 8      | C6-HRTE-6.88     | 10     |
| 24                             | C4-HRTE-9.13     | 8      | C5-HRTE-9.13     | 10     | C6-HRTE-8.88     | 12     |
| 30                             | C4-HRTE-11.13    | 9      | C5-HRTE-11.13    | 11     | C6-HRTE-10.88    | 14     |
| 36                             | C4-HRTE-13.13    | 10     | C5-HRTE-13.13    | 12     | C6-HRTE-12.88    | 16     |
| 42                             | C4-HRTE-15.13    | 11     | C5-HRTE-15.13    | 14     | C6-HRTE-14.88    | 18     |
| 48                             | C4-HRTE-17.13    | 13     | C5-HRTE-17.13    | 15     | C6-HRTE-16.88    | 20     |
| 54                             | C4-HRTE-19.13    | 14     | C5-HRTE-19.13    | 17     | C6-HRTE-18.88    | 22     |
| 60                             | C4-HRTE-21.13    | 15     | C5-HRTE-21.13    | 19     | C6-HRTE-20.88    | 24     |

| HEWITT-ROBINS CEMA C RETURN |                  |        |                  |        |                  |        |
|-----------------------------|------------------|--------|------------------|--------|------------------|--------|
| Belt Width                  | 4" Roll Diameter |        | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                             | Part Number      | Weight | Part Number      | Weight | Part Number      | Weight |
| 18                          | C4-HZFL-21.00    | 16     | C5-HZFL-21.00    | 19     | C6-HZFL-20.75    | 25     |
| 24                          | C4-HZFL-27.00    | 19     | C5-HZFL-27.00    | 24     | C6-HZFL-26.75    | 31     |
| 30                          | C4-HZFL-33.00    | 23     | C5-HZFL-33.00    | 28     | C6-HZFL-32.75    | 37     |
| 36                          | C4-HZFL-39.00    | 27     | C5-HZFL-39.00    | 33     | C6-HZFL-38.75    | 42     |
| 42                          | C4-HZFL-45.00    | 31     | C5-HZFL-45.00    | 38     | C6-HZFL-44.75    | 48     |
| 48                          | C4-HZFL-51.00    | 35     | C5-HZFL-51.00    | 42     | C6-HZFL-50.75    | 54     |
| 54                          | C4-HZFL-57.00    | 38     | C5-HZFL-57.00    | 47     | C6-HZFL-56.75    | 60     |
| 60                          | C4-HZFL-63.00    | 42     | C5-HZFL-63.00    | 51     | C6-HZFL-62.75    | 66     |

- Steel idler rolls have zinc nuts on CEMA C & D idler rolls as standard.  
If steel nuts are desired, simply replace the HR in the part number with HS, e.g. D5-HRTE-7.13 becomes D5-HSTE-7.13  
(E use steel nuts on all idler rolls)
- To specify ¼" thick steel idler rolls, add H to the beginning of the part number, e.g. D5-HRTE-7.13 becomes HD5-HRTE-7.13
- To specify plastic sleeve over the steel idler rolls, add PS to the end of the part number, e.g. D5-HRTE-7.13 becomes D5-HRTE-7.13PS
- Rubber disc idler rolls have steel nuts as standard
- Zinc nuts are not available on E idler rolls
- Zinc nuts are not available on impact idler rolls





**STEEL IDLER ROLLS**

| HEWITT-ROBINS CEMA D TROUGHING |                  |        |                  |        | HEWITT-ROBINS CEMA D IMPACT |        |                  |        |
|--------------------------------|------------------|--------|------------------|--------|-----------------------------|--------|------------------|--------|
| Belt Width                     | 5" Roll Diameter |        | 6" Roll Diameter |        | 5" Roll Diameter            |        | 6" Roll Diameter |        |
|                                | Part Number      | Weight | Part Number      | Weight | Part Number                 | Weight | Part Number      | Weight |
| 18                             | D5-HRTE-7.13     | 9      | D6-HRTE-6.88     | 11     | D5-HSTEI-7.13               | 10     | D6-HSTEI-6.88    | 12     |
| 24                             | D5-HRTE-9.13     | 11     | D6-HRTE-8.88     | 13     | D5-HSTEI-9.13               | 13     | D6-HSTEI-8.88    | 15     |
| 30                             | D5-HRTE-11.13    | 12     | D6-HRTE-10.88    | 15     | D5-HSTEI-11.13              | 15     | D6-HSTEI-10.88   | 18     |
| 36                             | D5-HRTE-13.13    | 14     | D6-HRTE-12.88    | 18     | D5-HSTEI-13.13              | 18     | D6-HSTEI-12.88   | 21     |
| 42                             | D5-HRTE-15.13    | 16     | D6-HRTE-14.88    | 20     | D5-HSTEI-15.13              | 20     | D6-HSTEI-14.88   | 24     |
| 48                             | D5-HRTE-17.13    | 17     | D6-HRTE-16.88    | 22     | D5-HSTEI-17.13              | 23     | D6-HSTEI-16.88   | 27     |
| 54                             | D5-HRTE-19.13    | 19     | D6-HRTE-18.88    | 24     | D5-HSTEI-19.13              | 26     | D6-HSTEI-18.88   | 30     |
| 60                             | D5-HRTE-21.13    | 21     | D6-HRTE-20.88    | 26     | D5-HSTEI-21.13              | 29     | D6-HSTEI-20.88   | 34     |

**RUBBER DISC IDLER ROLLS**

| HEWITT-ROBINS CEMA D RETURN |                  |        |                  |        | HEWITT-ROBINS CEMA D RUBBER DISC |        |                  |        |
|-----------------------------|------------------|--------|------------------|--------|----------------------------------|--------|------------------|--------|
| Belt Width                  | 5" Roll Diameter |        | 6" Roll Diameter |        | 5" Roll Diameter                 |        | 6" Roll Diameter |        |
|                             | Part Number      | Weight | Part Number      | Weight | Part Number                      | Weight | Part Number      | Weight |
| 18                          | D5-HZFL-21.00    | 22     | D6-HZFL-20.75    | 27     | D5-HXRI-19.13                    | 29     | D6-HXRI-19.13    | 33     |
| 24                          | D5-HZFL-27.00    | 27     | D6-HZFL-26.75    | 34     | D5-HXRI-25.13                    | 35     | D6-HXRI-25.13    | 39     |
| 30                          | D5-HZFL-33.00    | 32     | D6-HZFL-32.75    | 40     | D5-HXRI-31.13                    | 41     | D6-HXRI-31.13    | 46     |
| 36                          | D5-HZFL-39.00    | 37     | D6-HZFL-38.75    | 47     | D5-HXRI-37.13                    | 47     | D6-HXRI-37.13    | 52     |
| 42                          | D5-HZFL-45.00    | 42     | D6-HZFL-44.75    | 53     | D5-HXRI-43.13                    | 53     | D6-HXRI-43.13    | 59     |
| 48                          | D5-HZFL-51.00    | 47     | D6-HZFL-50.75    | 59     | D5-HXRI-49.13                    | 59     | D6-HXRI-49.13    | 65     |
| 54                          | D5-HZFL-57.00    | 53     | D6-HZFL-56.75    | 66     | D5-HXRI-55.13                    | 65     | D6-HXRI-55.13    | 72     |
| 60                          | D5-HZFL-63.00    | 58     | D6-HZFL-62.75    | 72     | D5-HXRI-61.13                    | 72     | D6-HXRI-61.13    | 78     |

| HEWITT-ROBINS CEMA E TROUGHING |                  |        |                  |        | HEWITT-ROBINS CEMA E IMPACT |        |                  |        |
|--------------------------------|------------------|--------|------------------|--------|-----------------------------|--------|------------------|--------|
| Belt Width                     | 6" Roll Diameter |        | 7" Roll Diameter |        | 6" Roll Diameter            |        | 7" Roll Diameter |        |
|                                | Part Number      | Weight | Part Number      | Weight | Part Number                 | Weight | Part Number      | Weight |
| 36                             | E6-HRTE-13.75    | 32     | E7-HRTE-13.75    | 36     | E6-HRTEI-13.75              | 43     | E7-HRTEI-13.75   | 44     |
| 42                             | E6-HRTE-15.75    | 36     | E7-HRTE-15.75    | 40     | E6-HRTEI-15.75              | 48     | E7-HRTEI-15.75   | 49     |
| 48                             | E6-HRTE-17.75    | 39     | E7-HRTE-17.75    | 44     | E6-HRTEI-17.75              | 54     | E7-HRTEI-17.75   | 55     |
| 54                             | E6-HRTE-19.75    | 42     | E7-HRTE-19.75    | 48     | E6-HRTEI-19.75              | 58     | E7-HRTEI-19.75   | 60     |
| 60                             | E6-HRTE-21.75    | 46     | E7-HRTE-21.75    | 51     | E6-HRTEI-21.75              | 63     | E7-HRTEI-21.75   | 65     |
| 72                             | E6-HRTE-25.75    | 53     | E7-HRTE-25.75    | 59     | E6-HRTEI-25.75              | 73     | E7-HRTEI-25.75   | 74     |
| 84                             | E6-HRTE-29.75    | 59     | E7-HRTE-29.75    | 67     | E6-HRTEI-29.75              | 84     | E7-HRTEI-29.75   | 86     |
| 96                             | E6-HRTE-33.75    | 66     | E7-HRTE-33.75    | 75     | E6-HRTEI-33.75              | 93     | E7-HRTEI-33.75   | 95     |

| HEWITT-ROBINS CEMA E RETURN |                  |        |                  |        | HEWITT-ROBINS CEMA E RUBBER DISC |        |                  |        |
|-----------------------------|------------------|--------|------------------|--------|----------------------------------|--------|------------------|--------|
| Belt Width                  | 6" Roll Diameter |        | 7" Roll Diameter |        | 6" Roll Diameter                 |        | 7" Roll Diameter |        |
|                             | Part Number      | Weight | Part Number      | Weight | Part Number                      | Weight | Part Number      | Weight |
| 36                          | E6-HRFL-40.00    | 90     | E7-HRFL-40.00    | 87     | E6-HRRI-35.50                    | 81     | E7-HRRI-35.50    | 82     |
| 42                          | E6-HRFL-46.00    | 87     | E7-HRFL-46.00    | 98     | E6-HRRI-41.50                    | 91     | E7-HRRI-41.50    | 93     |
| 48                          | E6-HRFL-52.00    | 97     | E7-HRFL-52.00    | 110    | E6-HRRI-47.50                    | 101    | E7-HRRI-47.50    | 103    |
| 54                          | E6-HRFL-58.00    | 107    | E7-HRFL-58.00    | 121    | E6-HRRI-53.50                    | 111    | E7-HRRI-53.50    | 113    |
| 60                          | E6-HRFL-64.00    | 118    | E7-HRFL-64.00    | 133    | E6-HRRI-59.50                    | 122    | E7-HRRI-59.50    | 124    |
| 72                          | E6-HRFL-76.00    | 138    | E7-HRFL-76.00    | 156    | E6-HRRI-71.50                    | 142    | E7-HRRI-71.50    | 144    |
| 84                          | E6-HRFL-88.00    | 158    | E7-HRFL-88.00    | 179    | E6-HRRI-83.50                    | 163    | E7-HRRI-83.50    | 166    |
| 96                          | E6-HRFL-100.00   | 179    | E7-HRFL-100.00   | 202    | E6-HRRI-95.50                    | 183    | E7-HRRI-95.50    | 186    |

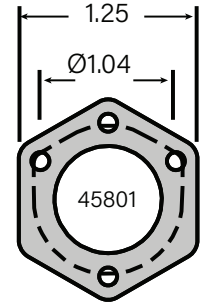
| LUFF CEMA C TROUGHING |                  |        |                  |        |                  |        |
|-----------------------|------------------|--------|------------------|--------|------------------|--------|
| Belt Width            | 4" Roll Diameter |        | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                       | Part Number      | Weight | Part Number      | Weight | Part Number      | Weight |
| 18                    | C4-LUTE-6.75     | 7      | C5-LUTE-6.75     | 8      | C6-LUTE-6.75     | 10     |
| 24                    | C4-LUTE-8.75     | 9      | C5-LUTE-8.75     | 10     | C6-LUTE-8.75     | 12     |
| 30                    | C4-LUTE-10.75    | 10     | C5-LUTE-10.75    | 11     | C6-LUTE-10.75    | 14     |
| 36                    | C4-LUTE-12.75    | 11     | C5-LUTE-12.75    | 13     | C6-LUTE-12.75    | 16     |
| 42                    | C4-LUTE-14.75    | 12     | C5-LUTE-14.75    | 14     | C6-LUTE-14.75    | 18     |
| 48                    | C4-LUTE-16.75    | 14     | C5-LUTE-16.75    | 16     | C6-LUTE-16.75    | 20     |
| 54                    | C4-LUTE-18.75    | 15     | C5-LUTE-18.75    | 17     | C6-LUTE-18.75    | 22     |
| 60                    | C4-LUTE-20.75    | 16     | C5-LUTE-20.75    | 19     | C6-LUTE-20.75    | 24     |

| LUFF CEMA C RETURN |                  |        |                  |        |                  |        |
|--------------------|------------------|--------|------------------|--------|------------------|--------|
| Belt Width         | 4" Roll Diameter |        | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                    | Part Number      | Weight | Part Number      | Weight | Part Number      | Weight |
| 18                 | C4-LUFL-21.75    | 18     | C5-LUFL-21.75    | 21     | C6-LUFL-21.75    | 26     |
| 24                 | C4-LUFL-27.75    | 22     | C5-LUFL-27.75    | 25     | C6-LUFL-27.75    | 32     |
| 30                 | C4-LUFL-33.75    | 25     | C5-LUFL-33.75    | 30     | C6-LUFL-33.75    | 37     |
| 36                 | C4-LUFL-39.75    | 29     | C5-LUFL-39.75    | 35     | C6-LUFL-39.75    | 43     |
| 42                 | C4-LUFL-45.75    | 33     | C5-LUFL-45.75    | 39     | C6-LUFL-45.75    | 49     |
| 48                 | C4-LUFL-51.75    | 37     | C5-LUFL-51.75    | 44     | C6-LUFL-51.75    | 54     |
| 54                 | C4-LUFL-57.75    | 41     | C5-LUFL-57.75    | 48     | C6-LUFL-57.75    | 60     |
| 60                 | C4-LUFL-63.75    | 45     | C5-LUFL-63.75    | 53     | C6-LUFL-63.75    | 66     |

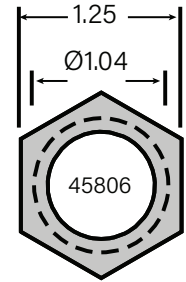
| LUFF CEMA D TROUGHING |                  |        |                  |        |
|-----------------------|------------------|--------|------------------|--------|
| Belt Width            | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                       | Part Number      | Weight | Part Number      | Weight |
| 18                    | D5-LUTE-6.75     | 10     | D6-LUTE-6.75     | 12     |
| 24                    | D5-LUTE-8.75     | 11     | D6-LUTE-8.75     | 14     |
| 30                    | D5-LUTE-10.75    | 13     | D6-LUTE-10.75    | 16     |
| 36                    | D5-LUTE-12.75    | 15     | D6-LUTE-12.75    | 18     |
| 42                    | D5-LUTE-14.75    | 17     | D6-LUTE-14.75    | 20     |
| 48                    | D5-LUTE-16.75    | 18     | D6-LUTE-16.75    | 22     |
| 54                    | D5-LUTE-18.75    | 20     | D6-LUTE-18.75    | 24     |
| 60                    | D5-LUTE-20.75    | 22     | D6-LUTE-20.75    | 26     |

| LUFF CEMA D RETURN |                  |        |                  |        |
|--------------------|------------------|--------|------------------|--------|
| Belt Width         | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                    | Part Number      | Weight | Part Number      | Weight |
| 18                 | D5-LUFL-21.75    | 24     | D6-LUFL-21.75    | 29     |
| 24                 | D5-LUFL-27.75    | 11     | D6-LUFL-27.75    | 35     |
| 30                 | D5-LUFL-33.75    | 34     | D6-LUFL-33.75    | 42     |
| 36                 | D5-LUFL-39.75    | 39     | D6-LUFL-39.75    | 48     |
| 42                 | D5-LUFL-45.75    | 45     | D6-LUFL-45.75    | 54     |
| 48                 | D5-LUFL-51.75    | 50     | D6-LUFL-51.75    | 60     |
| 54                 | D5-LUFL-57.75    | 55     | D6-LUFL-57.75    | 67     |
| 60                 | D5-LUFL-63.75    | 60     | D6-LUFL-63.75    | 73     |

| REXNORD CEMA C TROUGHING |                  |        |                  |        |                  |        |
|--------------------------|------------------|--------|------------------|--------|------------------|--------|
| Belt Width               | 4" Roll Diameter |        | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                          | Part Number      | Weight | Part Number      | Weight | Part Number      | Weight |
| 18                       | C4-RXTE-7.00     | 6      | C5-FMTE-6.69     | 8      | C6-FMTE-6.69     | 10     |
| 24                       | C4-RXTE-9.00     | 7      | C5-RXTE-9.00     | 10     | C6-RXTE-9.00     | 12     |
| 30                       | C4-RXTE-11.00    | 9      | C5-RXTE-11.00    | 11     | C6-RXTE-11.00    | 14     |
| 36                       | C4-RXTE-13.00    | 10     | C5-RXTE-13.00    | 13     | C6-RXTE-13.00    | 16     |
| 42                       | C4-RXTE-15.00    | 11     | C5-RXTE-15.00    | 14     | C6-RXTE-15.00    | 18     |
| 48                       | C4-RXTE-17.00    | 12     | C5-RXTE-17.00    | 16     | C6-RXTE-17.00    | 20     |
| 54                       | C4-RXTE-19.00    | 14     | C5-RXTE-19.00    | 17     | C6-RXTE-19.00    | 21     |
| 60                       | C4-RXTE-21.00    | 15     | C5-RXFL-21.00    | 19     | C6-RXFL-21.00    | 29     |


**ZINC**

| REXNORD CEMA C RETURN |                  |        |                  |        |                  |        |
|-----------------------|------------------|--------|------------------|--------|------------------|--------|
| Belt Width            | 4" Roll Diameter |        | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                       | Part Number      | Weight | Part Number      | Weight | Part Number      | Weight |
| 18                    | C4-RXFL-21.00    | 15     | C5-RXFL-21.00    | 19     | C6-FMFL-20.62    | 23     |
| 24                    | C4-RXFL-27.00    | 19     | C5-RXFL-27.00    | 23     | C6-FMFL-26.62    | 29     |
| 30                    | C4-RXFL-33.00    | 23     | C5-RXFL-33.00    | 28     | C6-FMFL-32.62    | 35     |
| 36                    | C4-RXFL-39.00    | 28     | C5-RXFL-39.00    | 19     | C6-RXFL-21.00    | 29     |
| 42                    | C4-RXFL-45.00    | 30     | C5-RXFL-45.00    | 24     | C6-RXFL-27.00    | 29     |
| 48                    | C4-RXFL-51.00    | 34     | C5-RXFL-51.00    | 28     | C6-RXFL-33.00    | 35     |
| 54                    | C4-RXFL-57.00    | 38     | C5-RXFL-57.00    | 33     | C6-RXFL-39.00    | 41     |
| 60                    | N/A              |        | C5-RXFL-63.00    | 40     | C6-RXFL-45.00    | 46     |


**STEEL**

| REXNORD CEMA D TROUGHING |                  |        |                  |        |
|--------------------------|------------------|--------|------------------|--------|
| Belt Width               | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                          | Part Number      | Weight | Part Number      | Weight |
| 18                       | D5-RXTE-7.00     | 9      | D6-RXTE-7.00     | 11     |
| 24                       | D5-RXTE-9.00     | 11     | D6-RXTE-9.00     | 13     |
| 30                       | D5-RXTE-11.00    | 13     | D6-RXTE-11.00    | 15     |
| 36                       | D5-RXTE-13.00    | 15     | D6-RXTE-13.00    | 17     |
| 42                       | D5-RXTE-15.00    | 16     | D6-RXTE-15.00    | 19     |
| 48                       | D5-RXTE-17.00    | 18     | D6-RXTE-17.00    | 21     |
| 54                       | D5-RXTE-19.00    | 20     | D6-RXTE-19.00    | 23     |
| 60                       | D5-RXFL-21.00    | 21     | D6-RXFL-21.00    | 25     |

| REXNORD CEMA D IMPACT |        |                  |        |
|-----------------------|--------|------------------|--------|
| 5" Roll Diameter      |        | 6" Roll Diameter |        |
| Part Number           | Weight | Part Number      | Weight |
| D5-RSTEI-7.00         | 9      | D6-RSTEI-7.00    | 11     |
| D5-RSTEI-9.00         | 12     | D6-RSTEI-9.00    | 14     |
| D5-RSTEI-11.00        | 14     | D6-RSTEI-11.00   | 17     |
| D5-RSTEI-13.00        | 17     | D6-RSTEI-13.00   | 20     |
| D5-RSTEI-15.00        | 20     | D6-RSTEI-15.00   | 24     |
| D5-RSTEI-17.00        | 22     | D6-RSTEI-17.00   | 26     |
| D5-RSTEI-19.00        | 24     | D6-RSTEI-19.00   | 30     |
| D5-RSTEI-21.00        | 26     | D6-RSTEI-21.00   | 32     |

| REXNORD CEMA D RETURN |                  |        |                  |        |
|-----------------------|------------------|--------|------------------|--------|
| Belt Width            | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                       | Part Number      | Weight | Part Number      | Weight |
| 18                    | D5-RXFL-21.00    | 21     | D6-RXFL-21.00    | 25     |
| 24                    | D5-RXFL-27.00    | 27     | D6-RXFL-27.00    | 31     |
| 30                    | D5-RXFL-33.00    | 32     | D6-RXFL-33.00    | 38     |
| 36                    | D5-RXFL-39.00    | 37     | D6-RXFL-39.00    | 44     |
| 42                    | D5-RXFL-45.00    | 42     | D6-RXFL-45.00    | 50     |
| 48                    | D5-RXFL-51.00    | 47     | D6-RXFL-51.00    | 56     |
| 54                    | D5-RXFL-57.00    | 53     | D6-RXFL-57.00    | 63     |
| 60                    | D5-RXFL-63.00    | 58     | D6-RXFL-63.00    | 69     |

| REXNORD CEMA D RUBBER DISC |        |                  |        |
|----------------------------|--------|------------------|--------|
| 5" Roll Diameter           |        | 6" Roll Diameter |        |
| Part Number                | Weight | Part Number      | Weight |
| D5-RSRI-21.00              | 23     | D6-RSRI-21.00    | 27     |
| D5-RSRI-27.00              | 27     | D6-RSRI-27.00    | 31     |
| D5-RSRI-33.00              | 32     | D6-RSRI-33.00    | 36     |
| D5-RSRI-39.00              | 36     | D6-RSRI-39.00    | 41     |
| D5-RSRI-45.00              | 41     | D6-RSRI-45.00    | 46     |
| D5-RSRI-51.00              | 45     | D6-RSRI-51.00    | 51     |
| D5-RSRI-57.00              | 50     | D6-RSRI-57.00    | 56     |
| D5-RSRI-63.00              | 54     | D6-RSRI-63.00    | 61     |



# STEPHENS-ADAMSON (SA)

| SA CEMA C TROUGHING |                  |        |                  |        |
|---------------------|------------------|--------|------------------|--------|
| Belt Width          | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                     | Part Number      | Weight | Part Number      | Weight |
| 18                  | C5-SATE-6.88     | 11     | C6-SATE-6.88     | 10     |
| 24                  | C5-SATE-8.94     | 13     | C6-SATE-8.94     | 12     |
| 30                  | C5-SATE-11.00    | 14     | C6-SATE-11.00    | 14     |
| 36                  | C5-SATE-13.13    | 16     | C6-SATE-13.13    | 16     |
| 42                  | C5-SATE-15.18    | 18     | C6-SATE-15.18    | 18     |
| 48                  | C5-SATE-17.25    | 20     | C6-SATE-17.25    | 20     |
| 54                  | C5-SATE-19.31    | 22     | C6-SATE-19.31    | 22     |
| 60                  | C5-SATE-21.44    | 24     | C6-SATE-21.44    | 24     |

| SA CEMA C RETURN |                  |        |                  |        |
|------------------|------------------|--------|------------------|--------|
| Belt Width       | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                  | Part Number      | Weight | Part Number      | Weight |
| 18               | C5-SAFL-23.25    | 21     | C6-SAFL-23.25    | 26     |
| 24               | C5-SAFL-29.25    | 25     | C6-SAFL-29.25    | 32     |
| 30               | C5-SAFL-35.25    | 30     | C6-SAFL-35.25    | 37     |
| 36               | C5-SAFL-41.25    | 35     | C6-SAFL-41.25    | 43     |
| 42               | C5-SAFL-47.25    | 39     | C6-SAFL-47.25    | 47     |
| 48               | C5-SAFL-53.25    | 44     | C6-SAFL-53.25    | 52     |
| 54               | C5-SAFL-59.25    | 48     | C6-SAFL-59.25    | 60     |
| 60               | C5-SAFL-65.25    | 53     | C6-SAFL-65.25    | 66     |

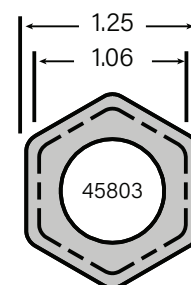
| SA CEMA D TROUGHING |                  |        |                  |        |
|---------------------|------------------|--------|------------------|--------|
| Belt Width          | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                     | Part Number      | Weight | Part Number      | Weight |
| 18                  | D5-SATE-6.88     | 10     | D6-SATE-6.88     | 11     |
| 24                  | D5-SATE-8.94     | 12     | D6-SATE-8.94     | 14     |
| 30                  | D5-SATE-11.00    | 13     | D6-SATE-11.00    | 16     |
| 36                  | D5-SATE-13.13    | 15     | D6-SATE-13.13    | 18     |
| 42                  | D5-SATE-15.18    | 17     | D6-SATE-15.18    | 20     |
| 48                  | D5-SATE-17.25    | 19     | D6-SATE-17.25    | 22     |
| 54                  | D5-SATE-19.31    | 20     | D6-SATE-19.31    | 24     |
| 60                  | D5-SATE-21.44    | 22     | D6-SATE-21.44    | 27     |

| SA CEMA D IMPACT |        |                  |        |
|------------------|--------|------------------|--------|
| 5" Roll Diameter |        | 6" Roll Diameter |        |
| Part Number      | Weight | Part Number      | Weight |
| D5-SATEI-6.88    | 12     | D6-SATEI-6.88    | 14     |
| D5-SATEI-8.94    | 14     | D6-SATEI-8.94    | 17     |
| D5-SATEI-11.00   | 18     | D6-SATEI-11.00   | 21     |
| D5-SATEI-13.13   | 21     | D6-SATEI-13.13   | 25     |
| D5-SATEI-15.18   | 24     | D6-SATEI-15.18   | 28     |
| D5-SATEI-17.25   | 27     | D6-SATEI-17.25   | 32     |
| D5-SATEI-19.31   | 31     | D6-SATEI-19.31   | 36     |
| D5-SATEI-21.44   | 33     | D6-SATEI-21.44   | 39     |

| SA CEMA D RETURN |                  |        |                  |        |
|------------------|------------------|--------|------------------|--------|
| Belt Width       | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                  | Part Number      | Weight | Part Number      | Weight |
| 18               | D5-SAFL-23.25    | 24     | D6-SAFL-23.25    | 29     |
| 24               | D5-SAFL-29.25    | 29     | D6-SAFL-29.25    | 35     |
| 30               | D5-SAFL-35.25    | 34     | D6-SAFL-35.25    | 51     |
| 36               | D5-SAFL-41.25    | 39     | D6-SAFL-41.25    | 48     |
| 42               | D5-SAFL-47.25    | 44     | D6-SAFL-47.25    | 54     |
| 48               | D5-SAFL-53.25    | 50     | D6-SAFL-53.25    | 60     |
| 54               | D5-SAFL-59.25    | 55     | D6-SAFL-59.25    | 66     |
| 60               | D5-SAFL-65.25    | 60     | D6-SAFL-65.25    | 73     |

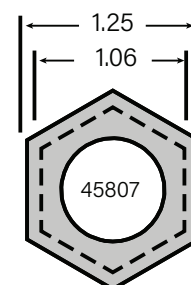
| SA CEMA D RUBBER DISC |        |                  |        |
|-----------------------|--------|------------------|--------|
| 5" Roll Diameter      |        | 6" Roll Diameter |        |
| Part Number           | Weight | Part Number      | Weight |
| D5-SARI-21.25         | 30     | D6-SARI-21.25    | 34     |
| D5-SARI-27.25         | 37     | D6-SARI-27.25    | 42     |
| D5-SARI-33.25         | 43     | D6-SARI-33.25    | 48     |
| D5-SARI-39.25         | 49     | D6-SARI-39.25    | 55     |
| D5-SARI-45.25         | 56     | D6-SARI-45.25    | 61     |
| D5-SARI-51.25         | 62     | D6-SARI-51.25    | 68     |
| D5-SARI-57.25         | 68     | D6-SARI-57.25    | 74     |
| D5-SARI-63.25         | 74     | D6-SARI-63.25    | 81     |

| SUPERIOR CEMA C TROUGHING |                  |        |                  |        |                  |        |
|---------------------------|------------------|--------|------------------|--------|------------------|--------|
| Belt Width                | 4" Roll Diameter |        | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                           | Part Number      | Weight | Part Number      | Weight | Part Number      | Weight |
| 18                        | C4-SUTE-7.06     | 7      | C5-SUTE-7.06     | 8      | C6-SUTE-7.06     | 10     |
| 24                        | C4-SUTE-9.06     | 8      | C5-SUTE-9.06     | 10     | C6-SUTE-9.06     | 12     |
| 30                        | C4-SUTE-11.06    | 9      | C5-SUTE-11.06    | 11     | C6-SUTE-11.06    | 14     |
| 36                        | C4-SUTE-13.06    | 10     | C5-SUTE-13.06    | 13     | C6-SUTE-13.06    | 16     |
| 42                        | C4-SUTE-15.06    | 12     | C5-SUTE-15.06    | 14     | C6-SUTE-15.06    | 18     |
| 48                        | C4-SUTE-17.06    | 13     | C5-SUTE-17.06    | 16     | C6-SUTE-17.06    | 20     |
| 54                        | C4-SUTE-19.06    | 14     | C5-SUTE-19.06    | 17     | C6-SUTE-19.06    | 21     |
| 60                        | C4-SUTE-21.06    | 15     | C5-SUTE-21.06    | 19     | C6-SUTE-21.06    | 23     |



**ZINC**

| SUPERIOR CEMA C RETURNS |                  |        |                  |        |                  |        |
|-------------------------|------------------|--------|------------------|--------|------------------|--------|
| Belt Width              | 4" Roll Diameter |        | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                         | Part Number      | Weight | Part Number      | Weight | Part Number      | Weight |
| 18                      | C4-SUFL-21.31    | 16     | C5-SUFL-21.31    | 19     | C6-SUFL-21.31    | 24     |
| 24                      | C4-SUFL-27.31    | 19     | C5-SUFL-27.31    | 24     | C6-SUFL-27.31    | 29     |
| 30                      | C4-SUFL-33.31    | 23     | C5-SUFL-33.31    | 28     | C6-SUFL-33.31    | 35     |
| 36                      | C4-SUFL-39.31    | 27     | C5-SUFL-39.31    | 33     | C6-SUFL-39.31    | 41     |
| 42                      | C4-SUFL-45.31    | 31     | C5-SUFL-45.31    | 37     | C6-SUFL-45.31    | 46     |
| 48                      | C4-SUFL-51.31    | 35     | C5-SUFL-51.31    | 42     | C6-SUFL-51.31    | 52     |
| 54                      | C4-SUFL-57.31    | 38     | C5-SUFL-57.31    | 47     | C6-SUFL-57.31    | 58     |
| 60                      | C4-SUFL-63.31    | 42     | C5-SUFL-63.31    | 51     | C6-SUFL-63.31    | 63     |



**STEEL**

| SUPERIOR CEMA D TROUGHING |                  |        |                  |        |
|---------------------------|------------------|--------|------------------|--------|
| Belt Width                | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                           | Part Number      | Weight | Part Number      | Weight |
| 18                        | D5-SUTE-7.06     | 9      | D6-SUTE-7.06     | 11     |
| 24                        | D5-SUTE-9.06     | 11     | D6-SUTE-9.06     | 13     |
| 30                        | D5-SUTE-11.06    | 13     | D6-SUTE-11.06    | 15     |
| 36                        | D5-SUTE-13.06    | 15     | D6-SUTE-13.06    | 17     |
| 42                        | D5-SUTE-15.06    | 16     | D6-SUTE-15.06    | 19     |
| 48                        | D5-SUTE-17.06    | 18     | D6-SUTE-17.06    | 21     |
| 54                        | D5-SUTE-19.06    | 20     | D6-SUTE-19.06    | 23     |
| 60                        | D5-SUTE-21.06    | 21     | D6-SUTE-21.06    | 25     |

| SUPERIOR CEMA D IMPACT |        |                  |        |
|------------------------|--------|------------------|--------|
| 5" Roll Diameter       |        | 6" Roll Diameter |        |
| Part Number            | Weight | Part Number      | Weight |
| D5-SSTEI-7.06          | 9      | D6-SSTEI-7.06    | 11     |
| D5-SSTEI-9.06          | 12     | D6-SSTEI-9.06    | 14     |
| D5-SSTEI-11.06         | 14     | D6-SSTEI-11.06   | 17     |
| D5-SSTEI-13.06         | 17     | D6-SSTEI-13.06   | 20     |
| D5-SSTEI-15.06         | 20     | D6-SSTEI-15.06   | 24     |
| D5-SSTEI-17.06         | 22     | D6-SSTEI-17.06   | 26     |
| D5-SSTEI-19.06         | 24     | D6-SSTEI-19.06   | 30     |
| D5-SSTEI-21.06         | 26     | D6-SSTEI-21.06   | 32     |

| SUPERIOR CEMA D RETURN |                  |        |                  |        |
|------------------------|------------------|--------|------------------|--------|
| Belt Width             | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                        | Part Number      | Weight | Part Number      | Weight |
| 18                     | D5-SUFL-21.31    | 22     | D6-SUFL-21.31    | 25     |
| 24                     | D5-SUFL-27.31    | 27     | D6-SUFL-27.31    | 32     |
| 30                     | D5-SUFL-33.31    | 32     | D6-SUFL-33.31    | 38     |
| 36                     | D5-SUFL-39.31    | 37     | D6-SUFL-39.31    | 44     |
| 42                     | D5-SUFL-45.31    | 42     | D6-SUFL-45.31    | 50     |
| 48                     | D5-SUFL-51.31    | 48     | D6-SUFL-51.31    | 57     |
| 54                     | D5-SUFL-57.31    | 53     | D6-SUFL-57.31    | 63     |
| 60                     | D5-SUFL-63.31    | 58     | D6-SUFL-63.31    | 69     |

| SUPERIOR CEMA D RUBBER DISC |        |                  |        |
|-----------------------------|--------|------------------|--------|
| 5" Roll Diameter            |        | 6" Roll Diameter |        |
| Part Number                 | Weight | Part Number      | Weight |
| D5-SSRI-19.88               | 23     | D6-SSRI-19.88    | 27     |
| D5-SSRI-26.13               | 27     | D6-SSRI-26.13    | 32     |
| D5-SSRI-31.75               | 32     | D6-SSRI-31.75    | 36     |
| D5-SSRI-38.38               | 36     | D6-SSRI-38.38    | 41     |
| D5-SSRI-44.00               | 41     | D6-SSRI-44.00    | 46     |
| D5-SSRI-50.25               | 45     | D6-SSRI-50.25    | 51     |
| D5-SSRI-55.88               | 50     | D6-SSRI-55.88    | 56     |
| D5-SSRI-62.50               | 55     | D6-SSRI-62.50    | 61     |

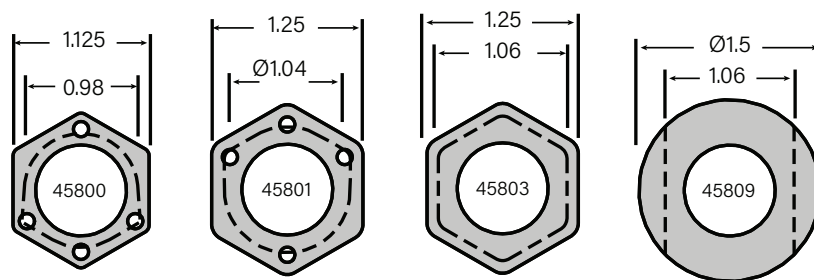
## TRANSALL – DBT RETRO ROLLS

| DBT CEMA D TROUGHING |                  |        |                  |        |
|----------------------|------------------|--------|------------------|--------|
| Belt Width           | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                      | Part Number      | Weight | Part Number      | Weight |
| 18                   | D5-TRTE-6.63     | 9      | D6-TRTE-6.63     | 13     |
| 24                   | D5-TRTE-8.75     | 11     | D6-TRTE-8.75     | 15     |
| 30                   | D5-TRTE-10.81    | 13     | D6-TRTE-10.81    | 17     |
| 36                   | D5-TRTE-12.88    | 15     | D6-TRTE-12.88    | 19     |
| 42                   | D5-TRTE-15.00    | 17     | D6-TRTE-15.00    | 21     |
| 48                   | D5-TRTE-17.06    | 18     | D6-TRTE-17.06    | 23     |
| 54                   | D5-TRTE-19.13    | 20     | D6-TRTE-19.13    | 25     |
| 60                   | D5-TRTE-21.25    | 22     | D6-TRTE-21.25    | 27     |

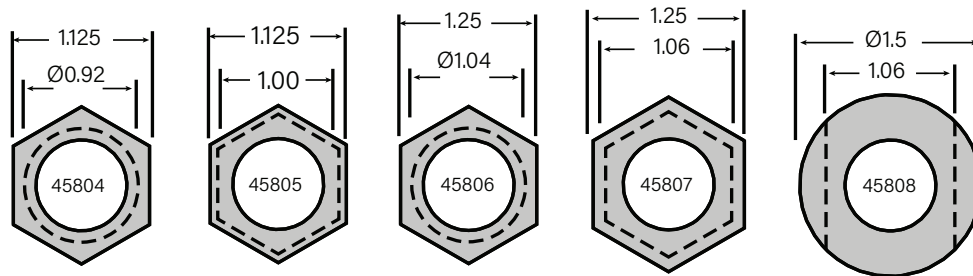
| DBT CEMA D RETURNS |                  |        |                  |        |
|--------------------|------------------|--------|------------------|--------|
| Belt Width         | 5" Roll Diameter |        | 6" Roll Diameter |        |
|                    | Part Number      | Weight | Part Number      | Weight |
| 18                 | D5-TRFL-20.68    | 13     | D6-TRFL-20.68    | 30     |
| 24                 | D5-TRFL-26.68    | 27     | D6-TRFL-26.68    | 36     |
| 30                 | D5-TRFL-32.68    | 32     | D6-TRFL-32.68    | 43     |
| 36                 | D5-TRFL-38.68    | 37     | D6-TRFL-38.68    | 49     |
| 42                 | D5-TRFL-44.68    | 42     | D6-TRFL-44.68    | 55     |
| 48                 | D5-TRFL-50.68    | 47     | D6-TRFL-50.68    | 61     |
| 54                 | D5-TRFL-56.68    | 53     | D6-TRFL-56.68    | 68     |
| 60                 | D5-TRFL-62.68    | 58     | D6-TRFL-62.68    | 74     |

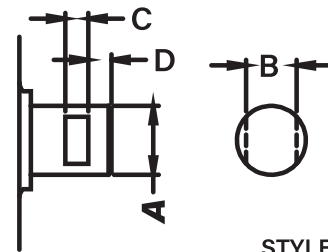
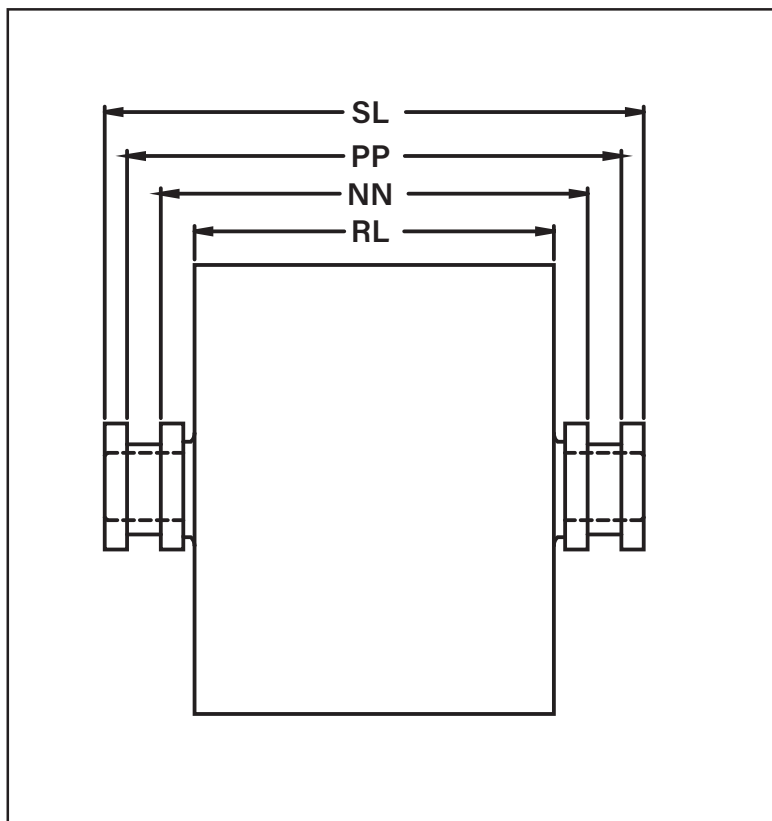
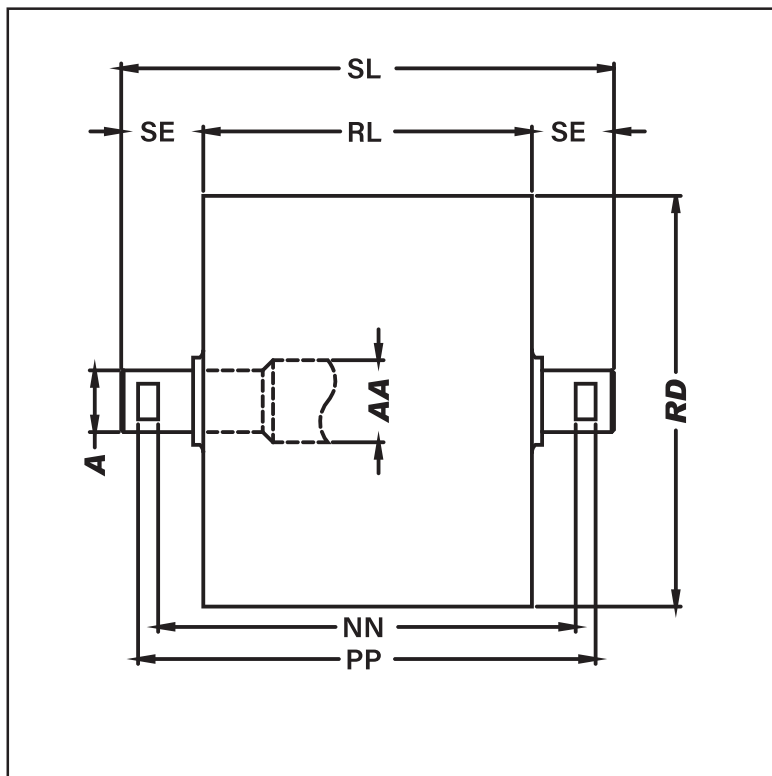


### ZINC

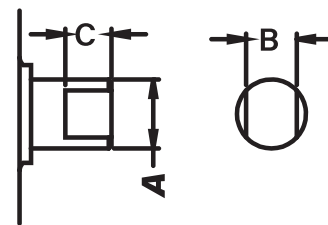


### STEEL

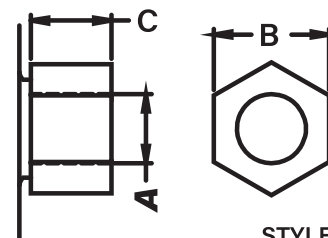




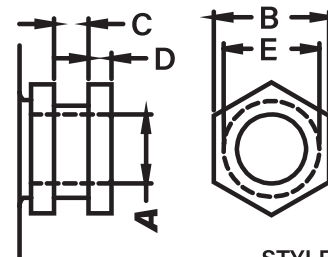
STYLE A



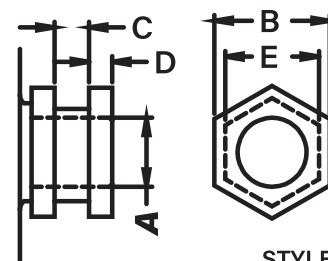
STYLE B



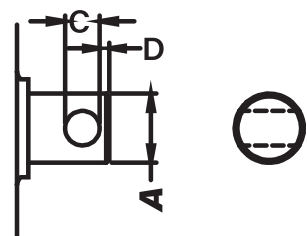
STYLE C



STYLE D



STYLE E



STYLE F

|                                 |  |  |  |  |  |  |  |
|---------------------------------|--|--|--|--|--|--|--|
| <b>SHAFT<br/>STYLE</b>          |  |  |  |  |  |  |  |
| <b>RD</b><br>ROLL DIAMETER      |  |  |  |  |  |  |  |
| <b>RL</b><br>ROLL LENGTH        |  |  |  |  |  |  |  |
| <b>SL</b><br>SHAFT LENGTH       |  |  |  |  |  |  |  |
| <b>SE</b><br>SHAFT<br>EXTENSION |  |  |  |  |  |  |  |
| <b>NN</b><br>NUT TO NUT         |  |  |  |  |  |  |  |
| <b>PP</b><br>NUT TO NUT         |  |  |  |  |  |  |  |
| <b>A</b><br>SHAFT DIAMETER      |  |  |  |  |  |  |  |
| <b>AA</b><br>SHAFT DIAMETER     |  |  |  |  |  |  |  |
| <b>B</b><br>ACROSS FLATS        |  |  |  |  |  |  |  |
| <b>C</b><br>BROACH WIDTH        |  |  |  |  |  |  |  |
| <b>D</b><br>FLANGE WIDTH        |  |  |  |  |  |  |  |
| <b>E</b><br>MINOR NUT<br>WIDTH  |  |  |  |  |  |  |  |

**CUSTOMER** \_\_\_\_\_ **PHONE** \_\_\_\_\_  
**LOCATION** \_\_\_\_\_ **FAX** \_\_\_\_\_  
**CONTACT** \_\_\_\_\_ **NOTES** \_\_\_\_\_



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