

# PPI IDLER SURFACE PROTECTION

## PAINT

Most non-machined surfaces will be painted unless covered with rubber, plastic, or plating. Vendor supplied components are not re-coated unless used in fabrications such as welded or bolted. Graphite gray RAL 7024 is the standard PPI idler color unless special paint is ordered.

Available Options:

- Alkyd Enamel Paint (used unless specified) - 1 coat
- Alkyd Enamel Paint - 2 coats
- Urethane Primer, Alkyd Enamel Top Layer  
Provides moderate surface protection
- High Performance 2 Component Urethane  
Provides excellent gloss, weathering resistance and film flexibility
- Urethane Primer, Epoxy Mastic Top Layer  
Provides exceptional corrosion protection  
Epoxy paint can discolor and chalk with extended exposure to sunlight
- Hot Dip Galvanize: Frames, brackets, etc. can be hot dip galvanized. Rolls are excluded.  
Galvanizing forms a metallurgical bond between the zinc and the underlying steel, creating a barrier that is part of the metal itself. During galvanizing, the liquid zinc reacts with the surface of the steel article to form a series of zinc-iron alloy layers
- Other clearly specified by customer



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