



PPG TrueFinish®
Industrial Coatings

DATE: 12-22-05
PRODUCT NAME: High Solids Low HAP's Fast Dry Enamel Gray
PRODUCT NUMBER: DM19346
APPLICATION METHOD: Spray
REDUCTION: None or as needed
REDUCER: MAK
FOR USE ON: Steel
SURFACE PREPARATION: Surface must be clean, free from dust, dirt, oil and other surface contaminants.
DRYING TIME: 15 – 20 minutes tack free

PRODUCT CHARACTERISTICS

VISCOSITY: 58-63 seconds #2 Zahn cup
WEIGHT / GALLON: 11.1 – 11.5 lbs/gallon
SOLIDS BY WEIGHT: 69.7 ± 2%
SOLIDS BY VOLUME: 49.3 ± 2%
60° GLOSS: 8 – 13 @ 60°
CRYPTOMETER HIDE: 1162 – 1662 sq.ft./gallon
DRY FILM THICKNESS: 1 – 2 mils
VEHICLE: Modified Alkyd
COMMENTS: Flammable! This product is free from Lead and Chromate hazard. Volatile Organic Content is 3.5 lbs. per gallon or less.
Consult Material Safety Data Sheet (MSDS) for more information.

Additional Information:

- Agitate well before using! Apply at temperature above 50 degrees Fahrenheit.
- It is recommended that the customer should trial the product for adhesion and compatibility using all substrates, surface preparation techniques, and application processes in the environment the product will be intended to be used in prior to actual product application.
- The technical data presented in this bulletin is based upon information believed by PPG to be currently accurate. However, no guarantees of accuracy, comprehensiveness, or performance are given or implied. Continuous improvements in coatings technology may cause future technical data to vary from what is in this bulletin.
- Do not attempt to use this product without a current Material Safety Data Sheet.