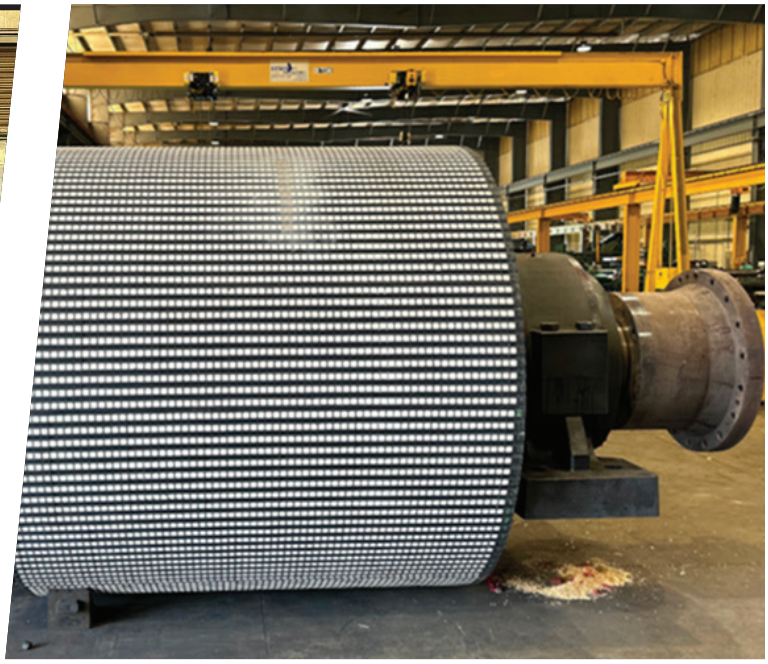
PULLEY REWORK SERVICES



PPI'S REWORK SERVICES CAN SAVE YOU TIME AND MONEY

PPI offers two levels of rework services for used pulleys at our primary manufacturing facilities in the United States, Canada and Chile. Tier I is an economical and efficient option for strip and re-lag services. For entire assembly rework, Tier II allows customers to send in a used pulley and let us make it like-new. PPI rework services can be completed on any brand of pulley.

Tier II rework services on pulleys under 10 years old can include a one year warranty on the pulley assembly if customers provide current design information and purchase NDT testing.

FEATURES AND BENEFITS

- Extend pulley life
- Improved operational performance with new hot vulcanized rubber and grooving
- Machined crown in lagging for best performance
- Controlled environment for application of rubber

TIER I: Basic strip and re-lag process does not include any disassembling or reassembling of the pulley assembly. Pulley must arrive disassembled.

TIER II: Pulley assembly rework includes some disassembling of the pulley as well as replacement of the wear parts including locking assemblies, bearings, adapters, etc. All new parts come with a one year warranty.

TIER I – STRIP AND RE-LAG

REWORK QUOTE
Based on provided information, the rework is quoted as accurately as possible. This is a Customer Supplied Product (CSP) quote.

P.O. WITH CSP FORM
Once quote is approved, customer sends P.O. and completed CSP form back to their PPI representative before shipping the pulley.

REMOVE SHAFT AND BEARINGS
Before the customer ships a pulley to PPI for rework, they need to remove all attached components such as shaft, bearings, etc.

SHIP TO PPI WITH CSP FORM
When shipping to PPI, the pulley must be labeled with the appropriate CSP numbers. If this step is not completed, the pulley may be rejected.

STRIP
Once the pulley arrives, our experts will remove old lagging.

NDT TEST
Non-Destructive Testing is not standard but available upon request.

VISUAL INSPECTION
A visual inspection will be done before the pulley is repainted and relagged.

REPAINT AND RE-LAG
PPI will repaint and re-lag the pulley surface to look like new.

RETURN TO CUSTOMER
Pulley will be returned to the customer within the negotiated time frame from the quote.

TIER II – STRIP AND RE-LAG WITH DISASSEMBLY, EVALUATION AND REASSEMBLY

REWORK QUOTE
Based on provided information, the rework is quoted as accurately as possible. This is a Customer Supplied Product (CSP) quote.

P.O. WITH CSP FORM
Once quote is approved, customer sends P.O. and completed CSP form back to their PPI representative before shipping the pulley.

SHIP TO PPI WITH CSP FORM
When shipping to PPI, the pulley must be labeled with the appropriate CSP numbers. If this step is not completed, the pulley may be rejected.

INSPECTION
PPI will disassemble bearings, shafting, etc. and document the condition of each component.

STRIP
Once the pulley arrives, our experts will remove old lagging.

NDT TEST
Non-Destructive Testing is not standard but available upon request.

VISUAL INSPECTION
A visual inspection will be done before the pulley is repainted and relagged.

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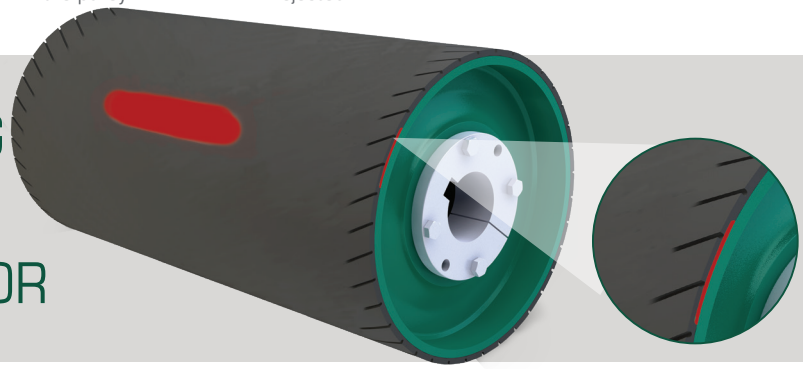
LAGGING WEAR INDICATOR



There's an endless list of things at a quarry or mine that the maintenance department has to deal with. We want to make their job a little easier.

PPI's new patent pending Lagging Wear Indicator feature lets you know when pulley lagging is at the end of its wear life.

The Lagging Wear Indicator consists of a 3 inch wide strip of green rubber embedded in the bottom layer of lagging. When this green wear indicator strip becomes visible on the face of the pulley, it alerts maintenance that the lagging is nearing the end of its service life. Standard on 24" diameter and above, optional for smaller.

This product is only available in the US and Canada.
The pulley displayed is representing worn lagging with a visible indicator warning.

Product shown are for illustrative purposes only and may display optional accessories or components. Please contact your sales representative for more information on product specifications.
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