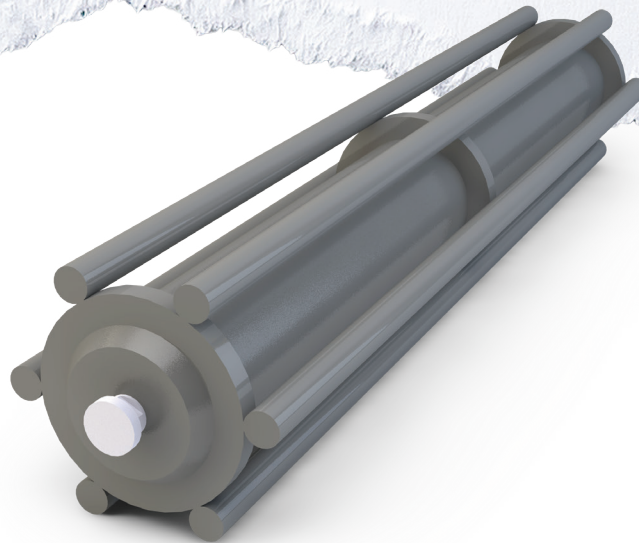


# BEATER BAR RETURN ROLL



Providing a vibratory belt cleaning action PPI's Beater Bar Return Roll knocks off material carry-back from the conveyor belt. Keeping the belt clean minimizes the chance of material building up on return idlers causing the belt to wander.

## FEATURES AND BENEFITS

- Reduces build up on return idlers
  - Heavy duty design withstands vibration
  - Large openings prevent material from building up
  - Available in CEMA C and D
  - Mounting brackets not included
- Use quantity of two Heavy Duty (HD) drop bracket:
- 1.5" drop = #34428
  - 4.5" drop = #14206

CEMA C BEATER BAR ROLLS

BELT WIDTH	5" ROLL DIAMETER		6" ROLL DIAMETER	
	Part Number	WT	Part Number	WT
18	C5-FLBR-18SB	31	C6-FLBR-18SB	33
20	C5-FLBR-20SB	34	C6-FLBR-20SB	36
24	C5-FLBR-24SB	39	C6-FLBR-24SB	41
30	C5-FLBR-30SB	47	C6-FLBR-30SB	49
36	C5-FLBR-36SB	55	C6-FLBR-36SB	57
42	C5-FLBR-42SB	63	C6-FLBR-42SB	65
48	C5-FLBR-48SB	71	C6-FLBR-48SB	73
54	Use CEMA D			
60	Use CEMA D			

CEMA D BEATER BAR ROLLS

BELT WIDTH	5" ROLL DIAMETER		6" ROLL DIAMETER	
	Part Number	WT	Part Number	WT
18	D5-FLBR-18SB	36	D6-FLBR-18SB	38
24	D5-FLBR-24SB	45	D6-FLBR-24SB	47
30	D5-FLBR-30SB	54	D6-FLBR-30SB	56
36	D5-FLBR-36SB	64	D6-FLBR-36SB	66
42	D5-FLBR-42SB	73	D6-FLBR-42SB	75
48	D5-FLBR-48SB	82	D6-FLBR-48SB	84
54	D5-FLBR-54SB	93	D6-FLBR-54SB	95
60	D5-FLBR-60SB	102	D6-FLBR-60SB	105
72	D5-FLBR-72SB	121	D6-FLBR-72SB	124

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